



Instruction Manual

Ultra Sixty Pappy's

Model No. 2656KC







GOLD MEDAL® PRODUCTS CO.



10700 Medallion Drive, Cincinnati, Ohio 45241-4807 USA







SAFETY PRECAUTIONS

	 DANGER
	<p>Machine must be properly grounded to prevent electrical shock to personnel. Failure to do so could result in serious injury, or death. DO NOT immerse any part of this equipment in water. DO NOT use excessive water when cleaning. Keep cord and plug off the ground and away from moisture. Always unplug the equipment before cleaning or servicing. Make sure all machine switches are in the OFF position before plugging the equipment into the receptacle.</p> <p style="text-align: right; font-size: small;">008_051514</p>

	 DANGER
	<p>Improper installation, adjustment, alteration, service, or maintenance can cause property damage, injury, or death. Any alterations to this equipment will void the warranty and may cause a dangerous condition. NEVER make alterations to this equipment. Read the Installation, Operating, and Maintenance Instructions thoroughly before installing, servicing, or operating this equipment.</p> <p style="text-align: right; font-size: small;">014_051514</p>

	 WARNING
	<p>To avoid burns, DO NOT touch the kettle or any heated surface. DO NOT place or leave objects in contact with heated surfaces.</p> <p style="text-align: right; font-size: small;">013_092414</p>



	 WARNING
	<p>ALWAYS wear safety glasses when servicing this equipment.</p> <p style="text-align: right; font-size: small;">010_010914</p>



	 WARNING
	<p>No user serviceable parts inside. Refer servicing to qualified service personnel.</p> <p style="text-align: right; font-size: small;">011_051514</p>

	 WARNING
	<p>Read and understand operator's manual and all other safety instructions before using this equipment. To order copies of the operator's manual go to gmpopcorn.com or write to Gold Medal Products Co., 10700 Medallion Drive, Cincinnati, OH 45241 USA 1-(800)-543-0862</p> <p style="text-align: right; font-size: small;">022_060215</p>



SAFETY PRECAUTIONS (continued)

	 WARNING
	DO NOT allow direct contact of this equipment by the public when used in food service locations. Only personnel trained and experienced in the equipment operation may operate this equipment. Carefully read all instructions before operation. 012_010914

	 WARNING
	This machine is NOT to be operated by minors. 007_010914

Note: Improvements are always being made to Gold Medal's equipment. This information may not be the latest available for your purposes. It is critical that you call Gold Medal's Technical Service Department at 1-800-543-0862 for any questions about your machine operations, replacement parts, or any service questions. (Gold Medal Products Co. does not assume any liability for injury due to careless handling and/or reckless operation of this equipment.)



INSTALLATION INSTRUCTIONS

Inspection of Shipment

After unpacking, check thoroughly for any damage which may have occurred in transit. Claims should be filed immediately with the transportation company. The warranty does not cover damage that occurs in transit, or damage caused by abuse, or consequential damage due to the operation of this machine, since it is beyond our control (reference warranty in back of manual).

Manual

Read and understand the operator's manual and all other safety instructions before using this equipment. To order copies of the operator's manual go to gmpopcorn.com or write to Gold Medal Products Co., 10700 Medallion Drive, Cincinnati, OH 45241 USA 1-(800)-543-0862.

Model Description

2656KC: Ultra Sixty Pappy's 6 oz. Popper, equipped with a special thermostat for popping Pappy's Kettle Corn; unit has a white dome and Pappy's decal.

Items Included with this Unit

				
Aluminum Scoop	6.5cc Measure	6 oz. Measure	Salt Shaker	LCD Resettable Timer (Velcro tabs included for mounting)
				
Bulb for Cabinet Interior	Knobs with Tee Bolts (for Popper Doors)	Knob with Screw (for Old Maid Pan)	Black Crutch Tips	

PAPPY'S OPEN KETTLE CORN POPPING SUGGESTIONS

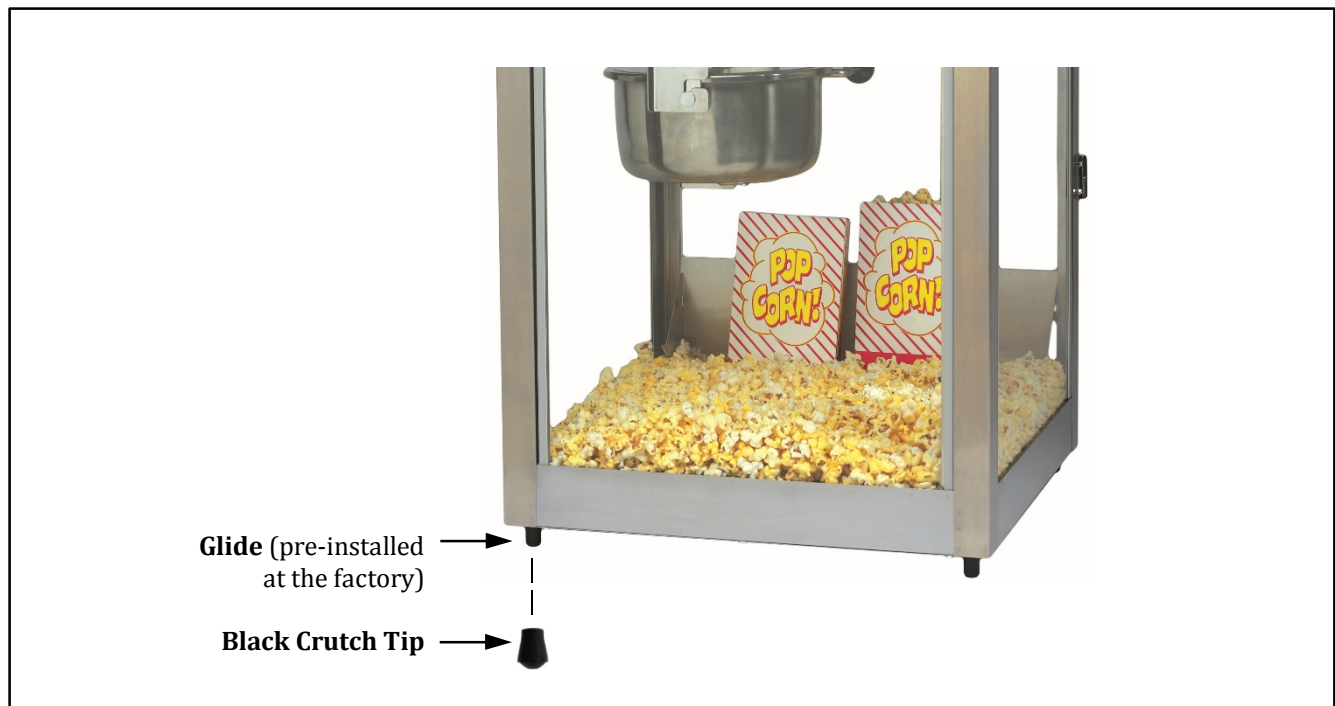
<p>1. CAUTION: FRESH POPCORN IS EXTREMELY HOT, ALLOW TO COOL BEFORE SERVING.</p> <p>2. ADD SALT AFTER THE CORN IS POPPED, DO NOT OVERSALT.</p> <p>3. FOR THE LAST BATCH OF CORN, TURN OFF THE KETTLE. THE POPPING KERNELS START TO RAISE THE LIDS TO HANG A CLEAN KETTLE. USE 2095 HEAT'N-KLEEN FOR KETTLE.</p>	<p>PAPPY'S KETTLE CORN & CARAMEL RICH POPPING INSTRUCTIONS</p> <p>1. Turn KETTLE HEAT, STIR MOTOR and LIGHTS ON.</p> <p>2. FIRST BATCH ONLY: Pre-heat kettle for 4 minutes.</p> <p>3. Add 3/8 Part OIL and 1 Part POPCORN into kettle (NO SALT). Start timer for 45 to 60 Seconds.</p> <p>4. Add 2/3 Part PAPPY'S into kettle when timer goes "OFF". If popping has just started, close right door and carefully/quickly add the Pappy through the left door. Re-open the right door.</p> <p>5. Dump kettle when popping has nearly stopped. Repeat steps 3 and 4. Salt and mix the popped corn thoroughly. Pop at least 5 batches.</p>	<p>COUNT DOWN TIMER INSTRUCTIONS</p> <p>1. Press MIN & SEC together to reset timer to zero.</p> <p>2. Use MIN & SEC buttons to set time.</p> <p>3. Press START button to start or stop.</p> <p>4. The alarm will sound for 60 Sec. or press any key to stop alarm. The timer will return to the set time.</p>
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Popping Instruction Labels and Countdown Timer Instruction Label

Setup

This unit has been tested at the factory.



1. Remove all packaging and tape prior to operation.
2. Place the unit on a sturdy, level base.
3. The popper unit has 4 glide feet preinstalled at the factory (see image below). Install a Black Crutch Tip on each of the 4 glide feet. Firmly push the crutch tip over the glide until it covers the glide entirely.
4. Door knobs are shipped in the accessories pack located inside the machine. Install a door knob with tee bolt on each popper door; install the knob with screw on the old maid pan.
5. Carefully install the light bulb (do not over-tighten) into the lamp holder located in the cabinet interior. Ensure the unit is OFF and unplugged before installing or changing the bulb (reference the Electrical Requirements section).
6. Mount Timer (use Velcro provided) and Instruction Labels to popper in desired locations.



Electrical Requirements

The following power supply must be provided:

2656KC: 120 V~, 1300 W, 60 Hz

 DANGER	
	<p>Machine must be properly grounded to prevent electrical shock to personnel. Failure to do so could result in serious injury, or death. DO NOT immerse any part of this equipment in water. DO NOT use excessive water when cleaning. Keep cord and plug off the ground and away from moisture. Always unplug the equipment before cleaning or servicing. Make sure all machine switches are in the OFF position before plugging the equipment into the receptacle.</p> <p style="text-align: right; font-size: small;">008_051514</p>

Your electrician must furnish sufficient power for proper machine operation. We recommend this equipment be on a dedicated and protected circuit. Failure to wire properly will void the warranty and may result in damage to the machine. It is Gold Medal Products Co.'s recommendation that this machine be plugged directly into a wall outlet. The use of extension cords is not recommended due to safety concerns, and may cause sacrificed and/or reduced performance. Make sure cord is located to prevent a trip hazard or unit upset.

Before You Plug In Machine

1. Make sure all machine switches are in the OFF position before plugging the equipment into the receptacle.
2. Make sure the wall outlet can accept the grounded plugs (where applicable) on the power supply cord.
3. The wall outlet must have the proper polarity. If in doubt, have a competent electrician inspect the outlet and correct if necessary.
4. DO NOT use a grounded to un-grounded receptacle adapter (where applicable).
5. Install the unit in a level position.

 CAUTION	
	<p>If the supply cord is damaged, it must be replaced by Gold Medal Products Co., its service agent or similarly qualified persons in order to avoid a hazard.</p> <p style="text-align: right; font-size: small;">039_080614</p>

OPERATING INSTRUCTIONS

Controls and Their Functions

KETTLE HEAT SWITCH

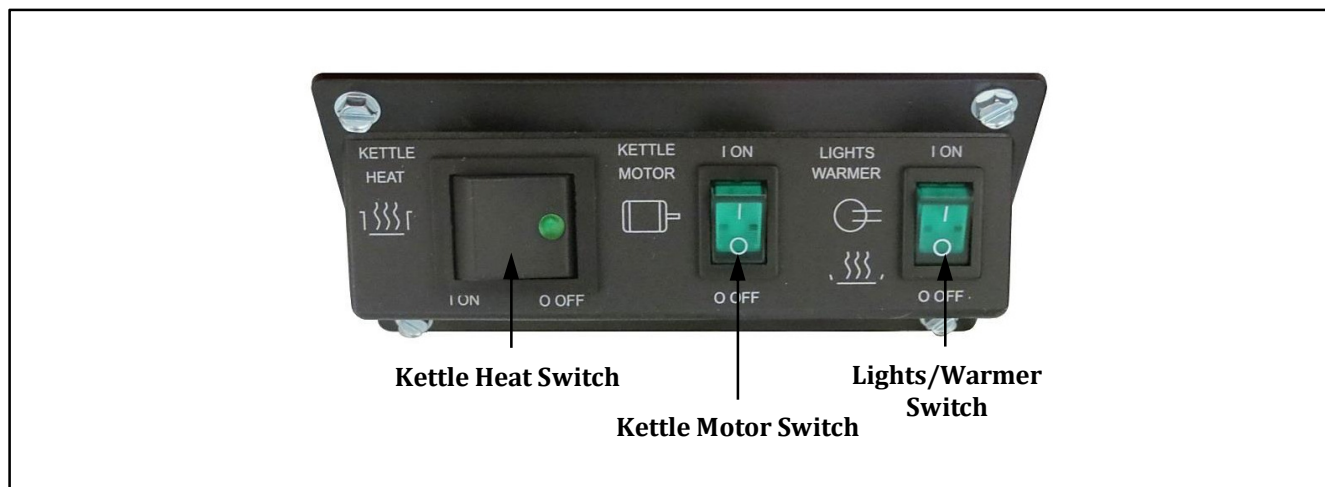
Two position, ON/OFF lighted rocker switch - supplies power to the heating element in the kettle. The green switch light ON indicates there is power to the kettle heating element.

KETTLE MOTOR SWITCH

Two position, ON/OFF lighted rocker switch - supplies power to the kettle agitator motor. The Kettle Motor Switch **MUST** be ON at all times when there is popcorn (popped or un-popped) in the kettle.

LIGHTS/WARMER SWITCH

Two position, ON/OFF lighted rocker switch - supplies power to the interior cabinet light and corn pan heat element.





Popping Corn

This section describes instructions for popping Standard (salted) Popcorn and Pappy's Kettle Corn.

Amount of Popcorn and Oil

Your new popper is equipped with a corn, salt, and oil measure. We recommend flavored and colored coconut oil. Popcorn popped in coconut oil stays fresh longer and does not leave black deposits in your kettle like other oils. Use only top quality, fresh popcorn from reputable suppliers.

Ingredient amounts for popping Standard Popcorn:

Kettle Size	Popcorn Charge	Oil Charge	Flavacol (Salt)
6 oz.	6 oz. (177 ml)	2 oz. (59 ml)	1/2 Tblsp. (7.5cc)

For best results use Mega-Pop® 6 oz. premeasured pouches (Item# 2836).

Popping Standard (Salted) Popcorn

1. Turn the Lights/Warmer, Kettle Heat and Kettle Motor Switches ON.
2. To determine when the kettle is ready to pop corn (about 4 minutes), test pop three kernels of corn and one ounce (30 ml) of popping oil. When the kernels pop, the kettle is ready for use.
3. Lift the kettle lid and load the Mega-Pop® premeasured popcorn and oil pouch into kettle, or pour in the popcorn and Flavacol, then add oil in the premeasured amounts specified above. Close lid.
4. When the corn has finished popping, gently dump the popcorn.
5. On the final kettle of corn, turn the Kettle Heat Switch OFF just as the lids are forced open by the popping corn. This procedure saves electricity, since the kettle has plenty of heat, and helps eliminate smoke/odor from any oil residue that remains after popping has stopped.
6. When finished popping, make sure KETTLE HEAT and KETTLE MOTOR switches are turned OFF.

NEVER LEAVE THE HEAT ON WHEN YOU ARE NOT POPPING CORN!



Popping Pappy's Kettle Corn (Timer included with Unit)

Popcorn and Oil (see recommendations on previous page), Pappy's Kettle Corn Mix (Item No. 2545CT, 1/2 gallon container), and Diamond Crystal Popcorn Salt (Item No. 2070CT, 12 oz. container) are needed to make Pappy's Kettle Corn.

Ingredient amounts for popping Pappy's Kettle Corn:

Kettle Size	Popcorn Amount	Oil Amount	Pappy's Mix Amount
6 oz.	6 oz.	2 oz.	3-4 oz.

1. Turn the Lights/Warmer, Kettle Heat and Kettle Motor Switches ON.
2. To determine when kettle is ready to pop corn (about 4 minutes), test pop three kernels of corn and one ounce (30 ml) of popping oil. When kernels pop, kettle is ready for use.
3. Lift kettle lid and pour in popcorn and oil (use amounts specified in table above), adjust amounts as needed for desired taste. DO NOT add Salt (salt will be added *after* popping). Close lid.
4. Start timer pre-set for 30-45 seconds (see Countdown Timer Instructions below).
5. When timer goes OFF, add Pappy's Mix to kettle (use amount specified in table above). If popping has just started, close the right door and carefully/quickly add Pappy's mix through the left door. Close kettle lid, then re-open the right door.

Caution: Due to the potential of getting hit with hot popcorn seeds, we recommend using eye protection for this step.

6. When the corn has nearly finished popping, gently dump the popcorn.
7. Immediately shake on salt and mix the popped corn thoroughly.
8. On the final kettle of corn, turn the Kettle Heat Switch OFF just as the lids are forced open by the popping corn. This procedure saves electricity, since the kettle has plenty of heat, and helps eliminate smoke/odor from any oil residue that remains after popping has stopped.
9. When finished popping, make sure KETTLE HEAT and KETTLE MOTOR switches are turned OFF.

NEVER LEAVE THE HEAT ON WHEN YOU ARE NOT POPPING CORN!

10. Clean kettle when finished popping kettle corn, and prior to popping standard popcorn.

Countdown Timer Instructions

1. Press MIN and SEC together to reset timer to zero.
2. Use MIN and SEC buttons to set time.
3. Press START button to start or stop.
4. The alarm will sound for 60 seconds or press any key to stop alarm. The timer will return to the set time.

Care and Cleaning

	 DANGER
	<p>Machine must be properly grounded to prevent electrical shock to personnel. DO NOT immerse in water. Always unplug the equipment before cleaning or servicing.</p> <p style="text-align: right; font-size: small;">025_020314</p>

Good sanitation practice demands that all food preparation equipment be cleaned regularly (only use non-toxic, food grade cleaners). A clean looking, well-kept machine is one of the best ways of advertising your product.

Note: It is extremely important to follow all of the cleaning procedures, otherwise parts damage and equipment failure will result. The warranty does not cover parts that are damaged due to improper cleaning.

Daily Kettle Cleaning Instructions

1. In between batches of popping corn, wipe the kettle with a clean, soft cloth. It is easy to keep the outside of the kettle clean when it is warm and the oil is not baked on.

CAUTION: The hot kettle will cause burns if you touch it with your hand. Allow kettle to cool at least 1 hour before attempting to clean.

	 WARNING
	<p>To avoid serious burns, DO NOT touch the kettle while it is hot!</p> <p style="text-align: right; font-size: small;">028_020314</p>

2. Every night, mix Gold Medal's Heat'n Kleen solution (Item No. 2095), 2 tablespoons per gallon of water. It is not necessary to use the entire gallon at once; only use enough to fill the kettle 1/2 inch deep.
3. Turn the kettle heat ON. When the water starts to boil, turn the kettle heat OFF.
4. Allow to cool for 30 minutes, then dump the solution into a bucket and wipe the inside of the kettle with a clean cloth. Make sure all of the solution goes into the bucket; do not spill any in the interior of the machine.

If the kettle is very dirty, this step may be repeated more than once or allow solution to work overnight. The next morning, dump the solution into a bucket and wipe the inside of the kettle with a clean cloth.

5. With the unit OFF and unplugged, wipe the kettle lead cord with a clean **SLIGHTLY** damp cloth. **DO NOT get moisture into the kettle lead-in cord, severe damage will result.**



Daily Unit Cleaning Instructions

1. With the machine OFF, unplug the unit and allow it to cool before attempting to clean.
2. Make sure to clean all pans/accessories in order to sanitize them before each use.
3. Take a clean, SLIGHTLY damp cloth and wipe excess grease from the glass and cabinet.
4. Wipe the stainless steel parts with a clean cloth and cleaner designed for stainless steel, such as Gold Medal Watchdog Stainless Cleaner (Item No. 2088).

DO NOT use oven cleaners or abrasive materials as they will damage parts of the machine.

5. Clean the glass panels with glass cleaner. Gold Medal Watchdog Glass Cleaner (Item No. 2588) is recommended.

Ammonia cleaners will damage the plastic doors. Use only non-ammonia cleaners, such as Gold Medal Watchdog Glass Cleaner (Item No. 2588).



Troubleshooting



Issue	Possible Cause	Solution
Kettle Does Not Heat	<ul style="list-style-type: none"> A. Power to Unit B. Power to the Kettle C. Kettle Heat Switch D. Heating Element 	<ul style="list-style-type: none"> A. Make sure power cord is plugged in. B. Make sure the kettle lead-in cord is plugged in. C. Have a qualified service person check the voltage to and from the Kettle Heat switch; if switch is defective replace it. D. Heating element in the kettle may be burned out. Check with a qualified service person for inspection/repair.
Long Popping Cycles (Longer than 4 minutes for Salt Popcorn)	<ul style="list-style-type: none"> A. Low Voltage B. Inadequate Supply Lines C. Inferior Corn 	<ul style="list-style-type: none"> A. If the machine is operated on low voltage, this could cause the kettle not to reach the proper operating temperature. Voltage with kettle turned on, should be at least 112 V. Check with a qualified electrician. The use of extension cords is not recommended due to safety concerns, and may cause sacrificed and/or reduced performance. If the use of an extension cord cannot be avoided then be sure it is no longer than 10 to 12 ft., and is at least 14 AWG wire. B. Inadequately sized electrical supply lines, in addition to being a fire hazard, would also prevent the kettle from reaching the proper operating temperature. Check with a qualified electrician. C. Inferior quality corn would result in longer popping cycles. Use only top quality hybrid popcorn from reputable suppliers. Even then, if you let your corn pick up moisture or dry out, your popping cycles will be slow.
Kettle Agitator Shaft not Rotating	<ul style="list-style-type: none"> A. Kettle Motor Switch 	<ul style="list-style-type: none"> A. If the kettle agitator shaft is not rotating, DO NOT pop corn. Make sure the Kettle Motor Switch is ON. If the switch is ON, and the shaft is not rotating, the switch or motor may be faulty, contact qualified service personnel for inspection/repair.
	<ul style="list-style-type: none"> B. Kettle Agitator Shaft /Stir Blade 	<ul style="list-style-type: none"> B. If the kettle agitator shaft is not rotating, DO NOT pop corn. Check the clearance between the kettle bottom and the stir blade; it should be 1/32" (use a dime). To adjust, loosen the set screw in the collars above and below the crossbar and adjust the agitator shaft as necessary. Then re-tighten the set screws in the collars.







Issue	Possible Cause	Solution
Kettle Agitator Shaft not Rotating (continued)	C. Kettle Agitator Shaft /Stir Blade	C. If the kettle agitator shaft is not rotating, DO NOT pop corn. Check the clearance between the kettle bottom and the stir blade; it should be 1/32" (use a dime). To adjust, loosen the set screw in the collars above and below the crossbar and adjust the agitator shaft as necessary. Then re-tighten the set screws in the collars.





Maintenance Instructions

	 DANGER
	<p>Machine must be properly grounded to prevent electrical shock to personnel. Failure to do so could result in serious injury, or death. DO NOT immerse any part of this equipment in water. DO NOT use excessive water when cleaning. Keep cord and plug off the ground and away from moisture. Always unplug the equipment before cleaning or servicing. Make sure all machine switches are in the OFF position before plugging the equipment into the receptacle.</p> <p style="text-align: right; font-size: small;">008_051514</p>

	 DANGER
	<p>Improper installation, adjustment, alteration, service, or maintenance can cause property damage, injury, or death. Any alterations to this equipment will void the warranty and may cause a dangerous condition. NEVER make alterations to this equipment. Read the Installation, Operating, and Maintenance Instructions thoroughly before installing, servicing, or operating this equipment.</p> <p style="text-align: right; font-size: small;">014_051514</p>

	 WARNING
	<p>No user serviceable parts inside. Refer servicing to qualified service personnel.</p> <p style="text-align: right; font-size: small;">011_051514</p>

	 CAUTION
	<p>THE FOLLOWING SECTIONS OF THIS MANUAL ARE INTENDED ONLY FOR QUALIFIED SERVICE PERSONNEL WHO ARE FAMILIAR WITH ELECTRICAL EQUIPMENT. THESE ARE NOT INTENDED FOR THE OPERATOR.</p> <p style="text-align: right; font-size: small;">027_010914</p>



ORDERING SPARE PARTS

1. Identify the needed part by checking it against the photos, illustrations, and/or parts list.
2. Use only approved replacement parts when servicing this unit.
3. When ordering, please include part number, part name, and quantity needed.
4. Please include your model number, serial number, and date of manufacture (located on the machine nameplate/data plate) with your order.
5. Address all parts orders to:

Parts Department
Gold Medal Products Co.
10700 Medallion Drive
Cincinnati, Ohio 45241-4807

Or, place orders by phone or online:

Phone: (800) 543-0862
(513) 769-7676
Fax: (800) 542-1496
(513) 769-8500
E-mail: info@gmpopcorn.com
Web Page: gmpopcorn.com



Replacing Broken Glass

Broken glass panels can be easily replaced. Gold Medal Products Co. does not ship glass. It can be obtained from a local glass shop and always purchase tempered glass.

1. Remove all loose pieces of glass (Dome must be removed to replace glass).
2. Remove all rigid glass channels from around the glass to be replaced. Set it aside as it must be reused.
3. Carefully remove the rest of the broken glass.
4. Apply decals (if desired) to the new glass panel.
5. Slide rigid glass channels over the exposed sides and bottom of new glass panel.
6. Carefully lower new glass panel into machine.
7. Reinstall Dome.

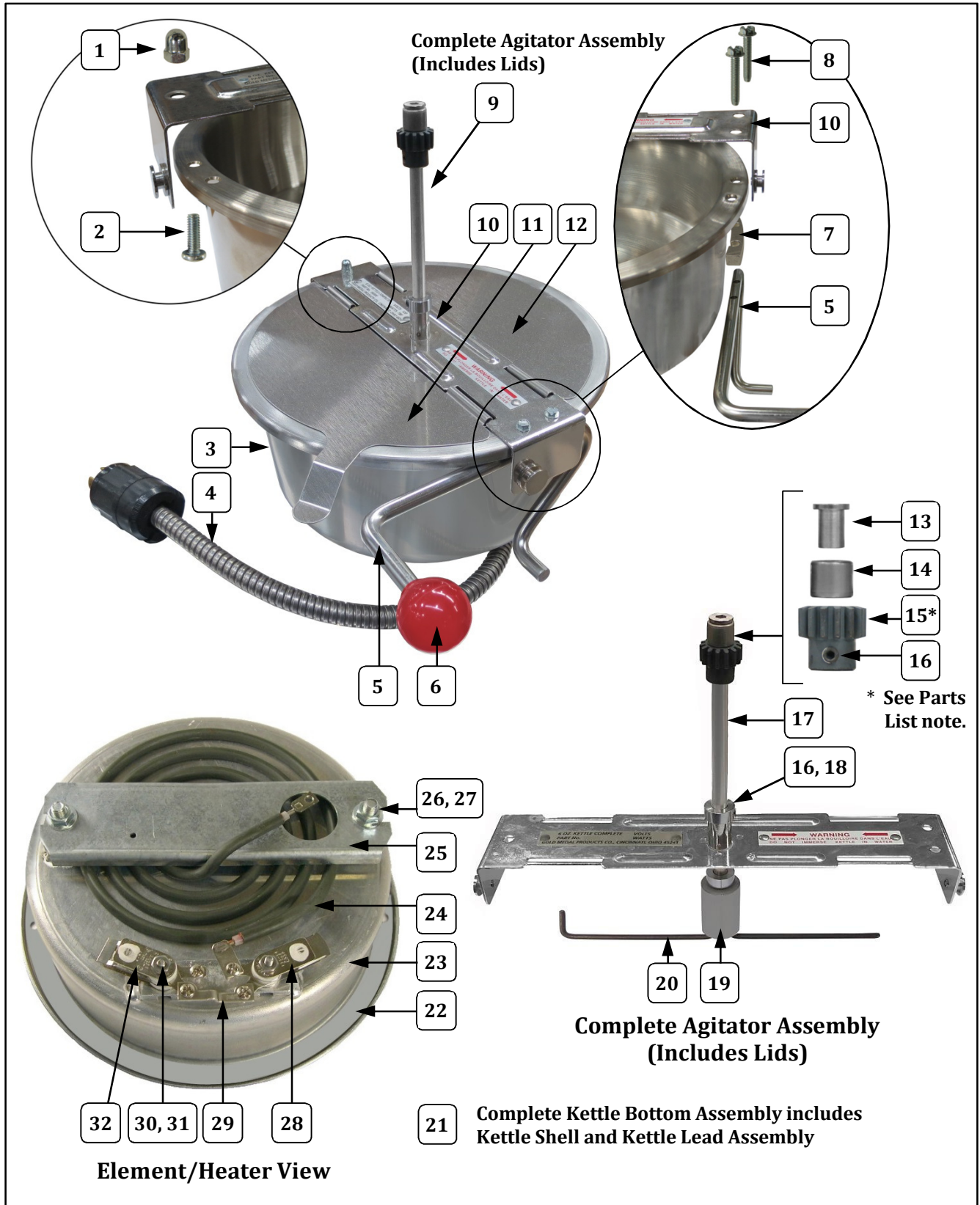
GLASS DIMENSIONS (Height X Width X Thickness)

Front Glass: 22 3/8" X 16 15/16" X 1/8" (1 Piece)

Side Glass: 22 3/8" X 14 15/16" X 1/8" (2 Pieces)



6 oz. Kettle Assembly – 49434KC – Parts Breakdown



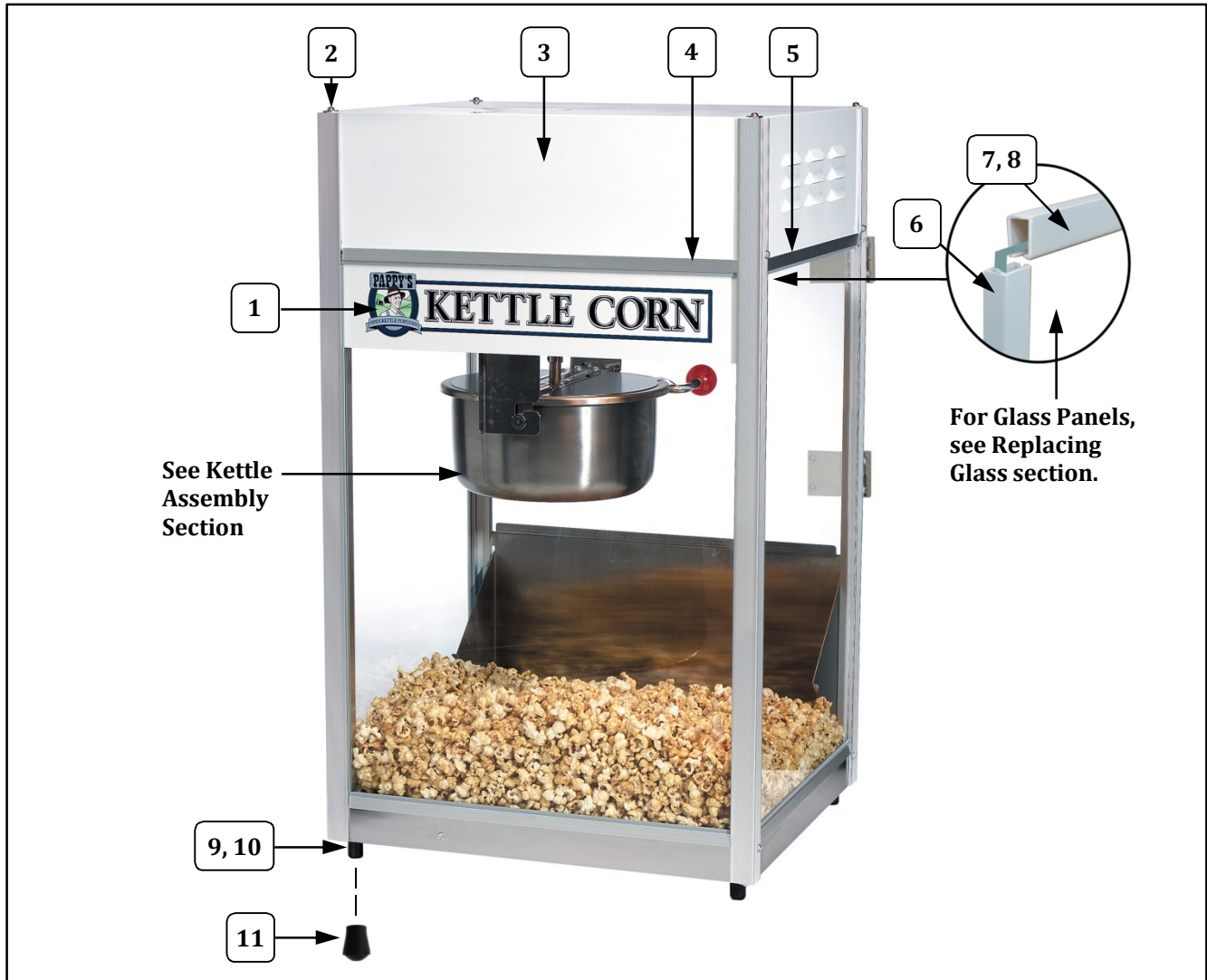


6 oz. Kettle Assembly – 49434KC – Parts List

Item	Part Description	Part No.
		49434KC
1	ACORN NUT	47702
2	8-32 X 1/2 PHIL PAN M/S	47141
3	6 OZ. KETTLE SHELL	49431
4	6 OZ. KETTLE LEAD ASSY	49328
5	DUMP HANDLE RH	49314
6	DUMP HANDLE KNOB	47123
7	SPACER (for Dump Handle)	49362
8	#8-32 X 1 SLOT HEX HD	38207
9	6OZ LID & AGIT ASSY (Complete Assembly)	49435N
10	KETTLE CROSSBAR ASSEMBLY	49471N
11	FRONT LID W/FORMED LIFTER	49017
12	REAR KETTLE LID	49016
13	AGITATOR BEARING HUB	43434
14	NEEDLE BEARING	47106
15*	SPUR GEAR (NOTE: Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47060
16	SET SCREW #10-32 X 3/16	41742
17	6 OZ. AGITATOR SHAFT	69710
18	SET COLLAR 5/16 ID 5/8 OD	46649
19	AGITATOR WEIGHT	69715
20	6 OZ. STIR ROD	69714
Kettle Bottom Assembly - Element/Heater View		
21	6 OZ. KETTLE BOTTOM ASSEMBLY (Complete Assembly - includes Kettle Shell, Kettle Lead Assembly and parts listed below)	49433KC
22	6 OZ. KETTLE GASKET	49368
23	6OZ KETTLE WELD ASSY	49432
24	850W TUBULAR ELEMENT	46652
25	ELEMENT CLAMP	49532
26	5/16-18 SERRATED LOCK NUT	49317
27	5/16-18 X 3/4 SQUARE HEAD BOLT	49446
28	525°F THERMOSTAT (includes two 6-32 X 3/16 Screws)	76702
29	THERMOSTAT SHUNT BAR	47193
30	8-32 TOP LOCK NUT (Holds Thermostat)	67943
31	8-32 x 1 SS HEX SC (Holds Thermostat)	49076
32	420°F THERMOSTAT (includes two 6-32 X 3/16 Screws)	76707



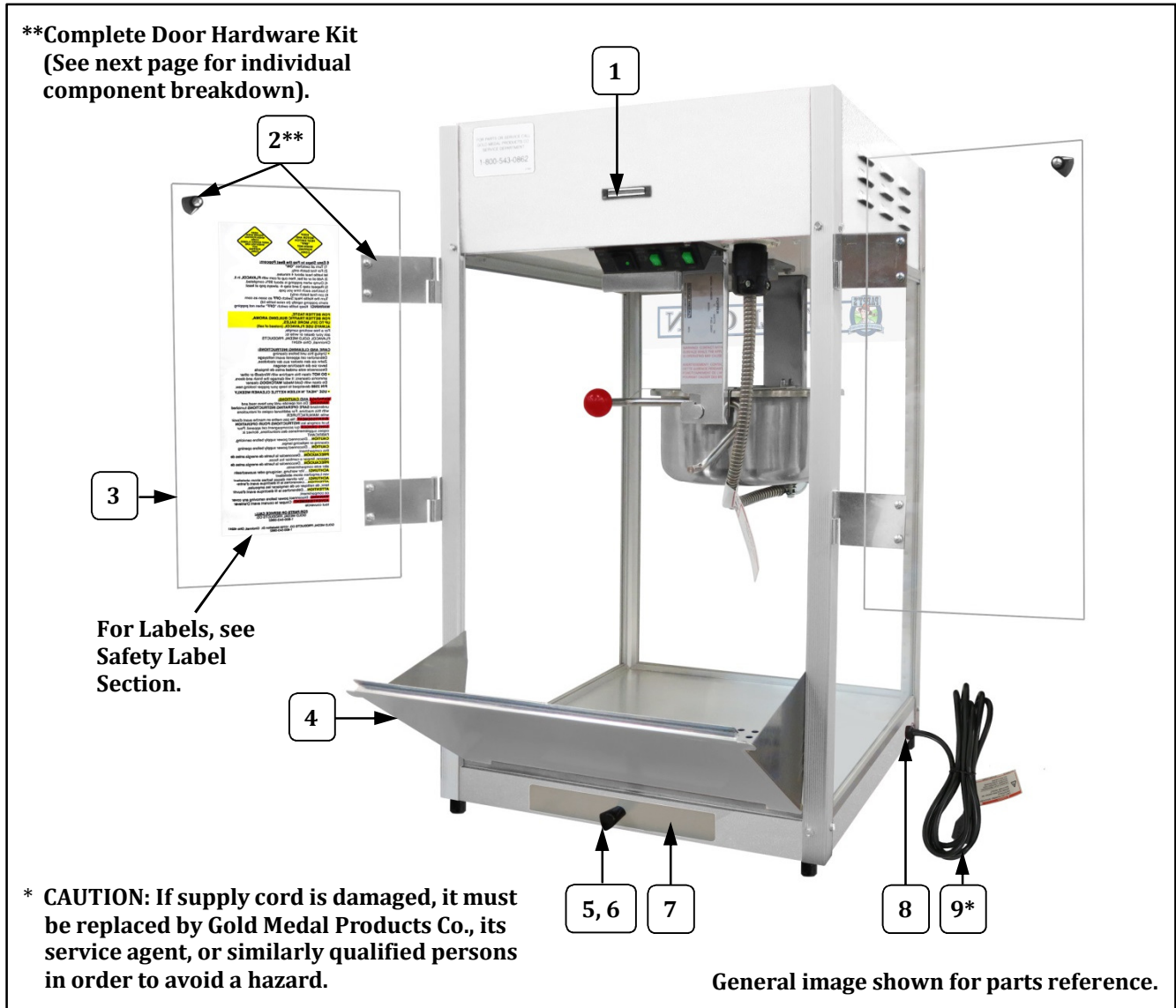
Cabinet Exterior – Front View



Item	Part Description	Part No.
		2656KC
1	FRONT GLASS DECAL	49158KC
2	8-32" X 5/8" TYPE 23 HX HD	49052
3	TOP PAN (Dome)	49587
4	GLASS EXTRUSION (Front Glass)	74164
5	GLASS EXTRUSION (Side glass)	49508
6	21 5/8" GLASS CHANNEL (used on sides of glass panels)	49509
7	15" GLASS CHANNEL (used on top and bottom of side glass panels)	49510
8	17" GLASS CHANNEL (used on top and bottom of front glass panel)	49511
9	GLIDE	47328
10	10-24 X 3/4 HEX HD	41314
11	BLACK CRUTCH TIP	49123



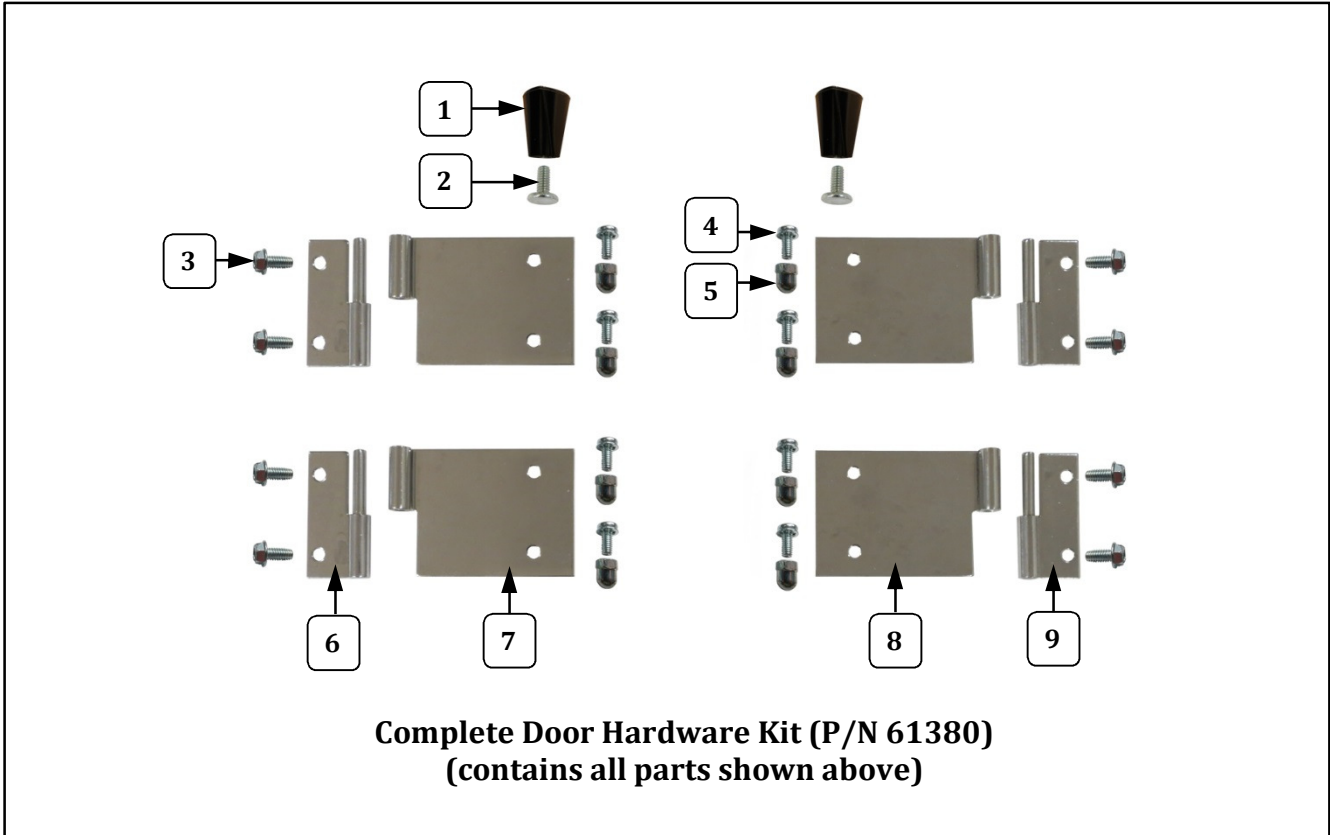
Cabinet Exterior – Rear View



Item	Part Description	Part No.
		2656KC
1	MAGNETIC CATCH	47561
2**	COMPLETE DOOR HARDWARE KIT	61380
3	PLEXIGLASS DOOR	49395
4	DROP PANEL	49145
5	KNOB LID LIFT	47120
6	8-32" X 3/8" PH PAN W/SEMS	42227
7	OLD MAID PAN	49100
8	#SR-6P3-4 STRAIN RELIEF	76026
9*	POWER SUPPLY CORD	22038



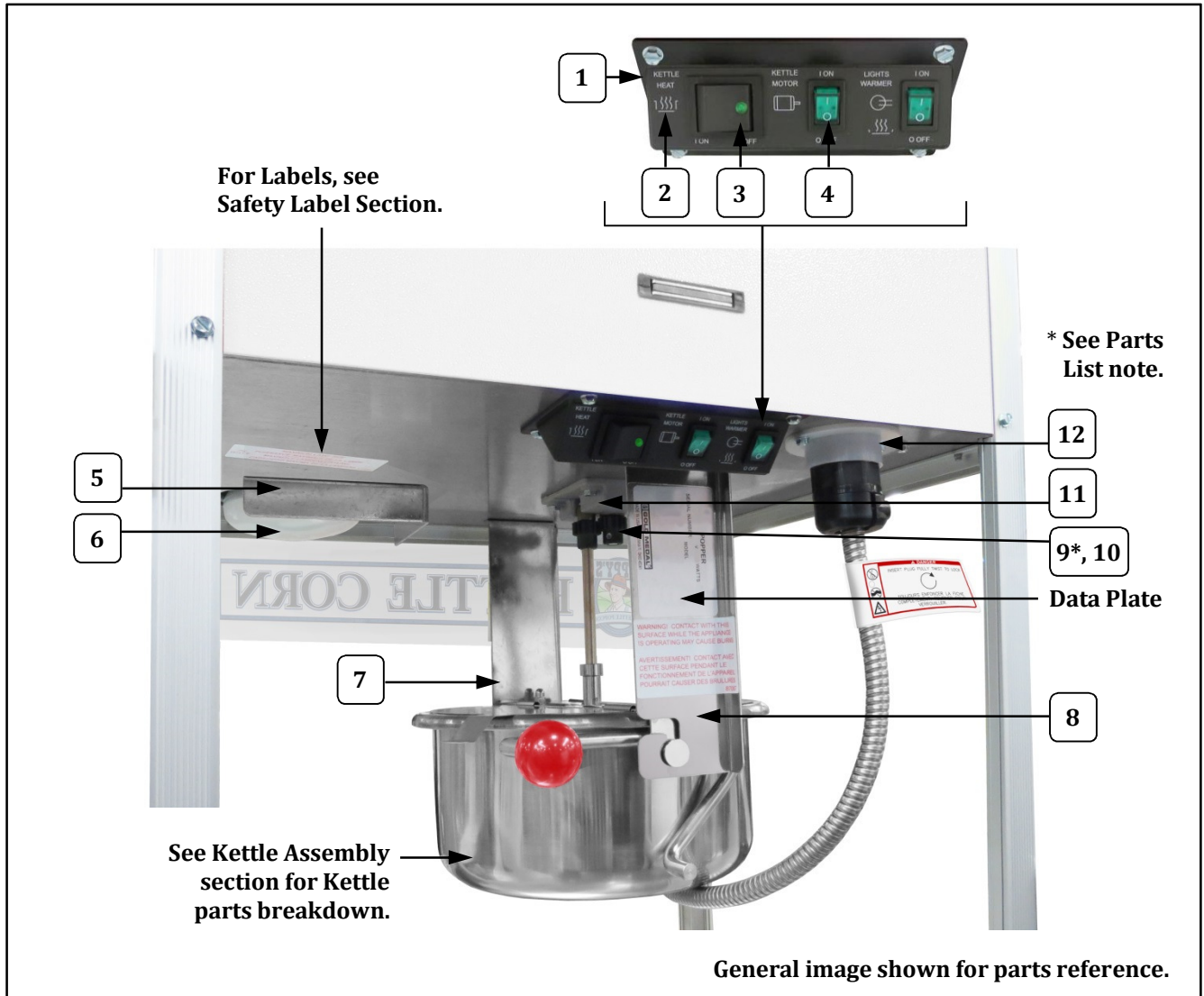
Door Hardware Kit 61380 – Individual Component Breakdown



Item	Part Description	Part No.
		61380
1	KNOB LID LIFT	47120
2	TEE BOLT	75267
3	8-32 X 5/16 SLOTTED HEX	49594
4	8-32 X 3/8 PH PAN W/SEMS	42227
5	ACORN NUT #8-32	47702
6	MALE HINGE SHORT LEFT	41349
7	FEMALE HINGE LEFT HAND	61359
8	FEMALE HINGE RIGHT HAND	61373
9	MALE HINGE SHORT RIGHT	41350



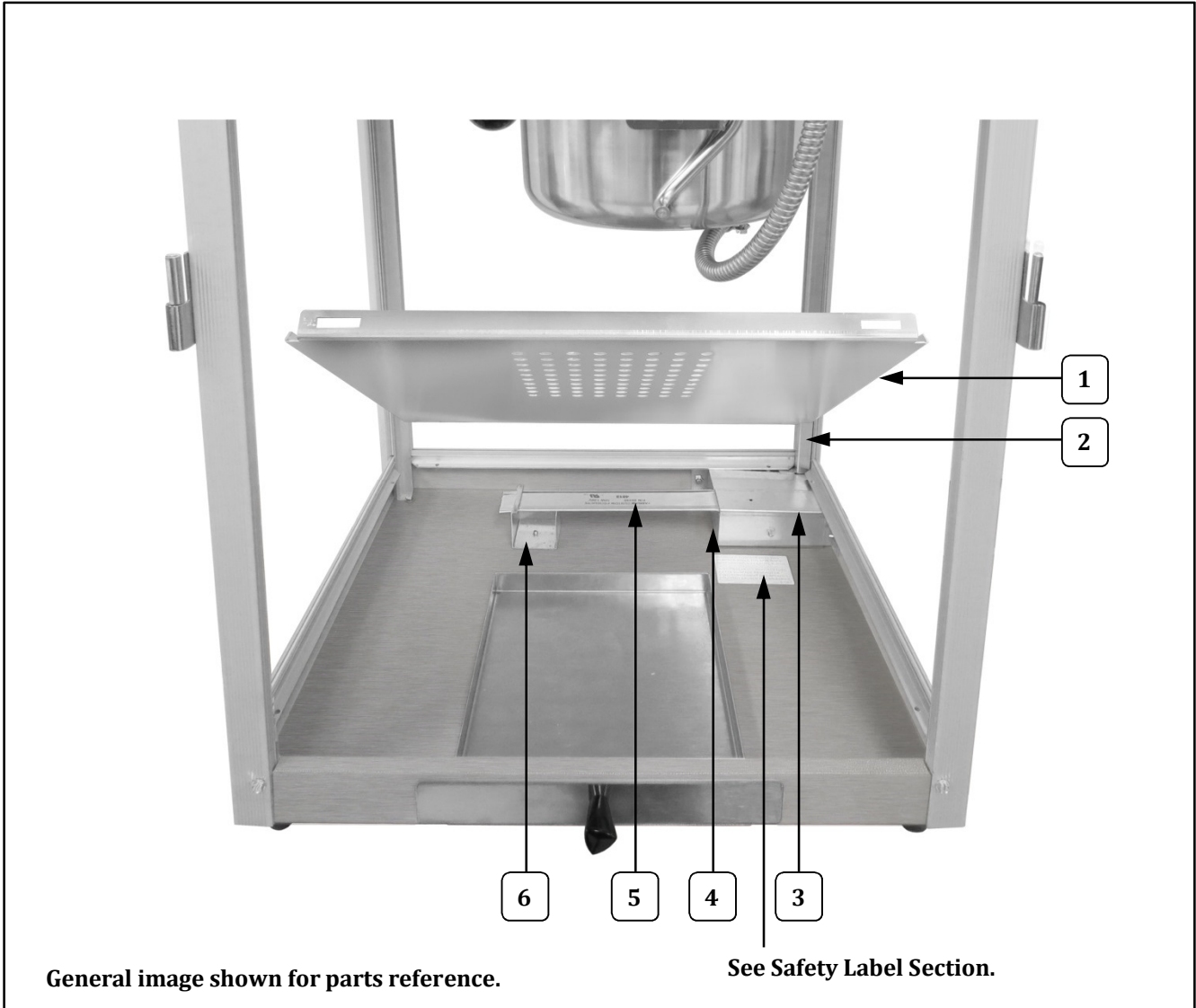
Cabinet Interior – Hanger Assembly



Item	Part Description	Part No.
		2656KC
1	SMALL SWITCH BOX	48501
2	SWITCH BOX LABEL	48502
3	GREEN LIGHTED ROCKER SWITCH	42798
4	DPST ROCKER SWITCH	42532
5	LIGHT SHIELD ANGLE	47799
6	REFLECTOR FLOOD 65W	41671
7	REAR HANGER ARM	49009
8	FRONT HANGER ARM	49010
9	SPUR GEAR (NOTE: Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47060
10	10-32" X 3/16" SET SCREW	41742
11	GEAR BLOCK ASSEMBLY	67194A
12	15 AMP TWIST LOCK KETTLE RECPT	49330

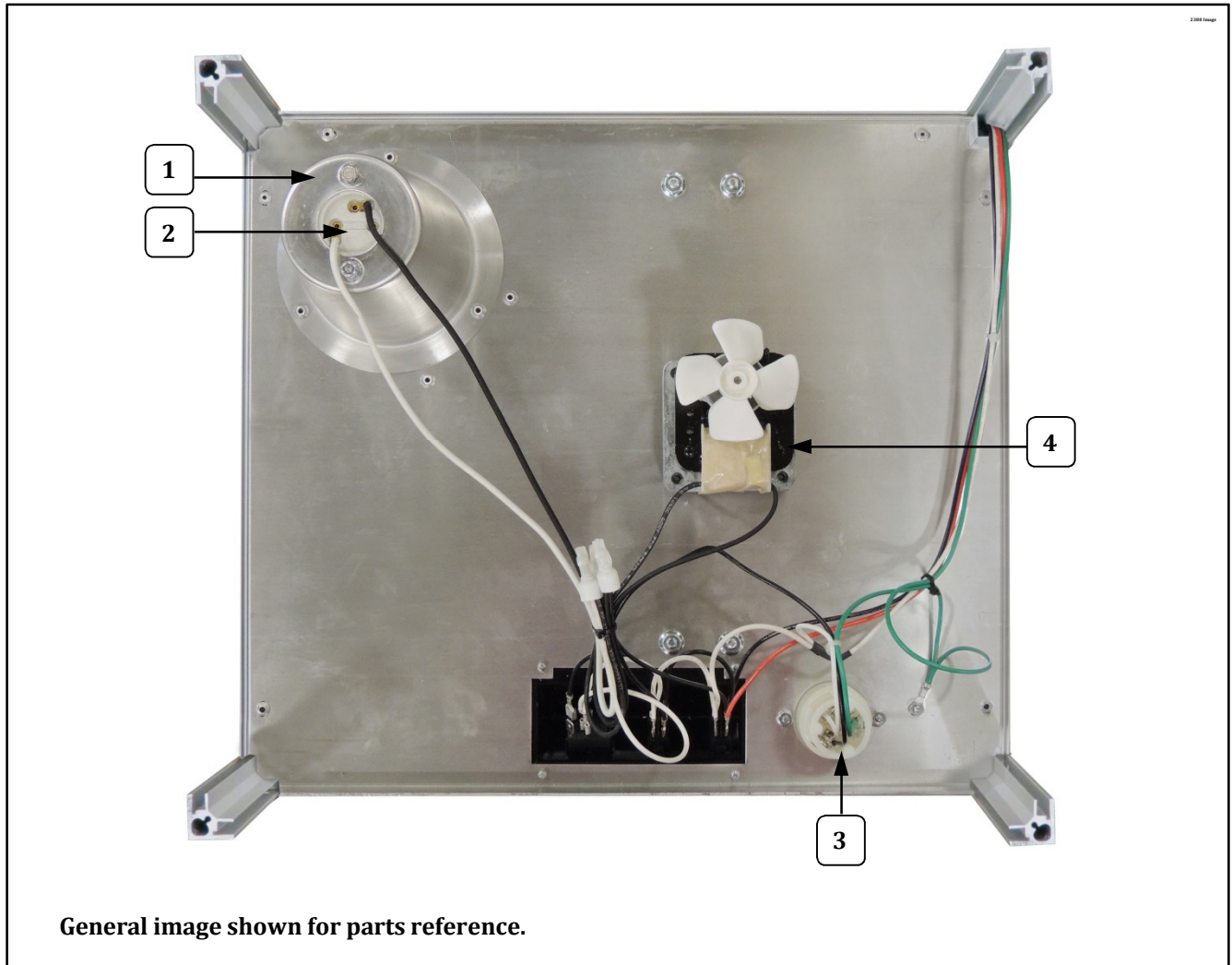


Cabinet Interior – Bottom View



Item	Part Description	Part No.
		2656KC
1	BOTTOM CORN PAN	49506
2	WIRE DUCT (Runs the entire length of the corner post)	49091
3	CORNER COVER – COVER	49104
4	CORNER COVER	49105
5	STRIP HEAT ELEMENT 50W	49440
6	STRIP HEATER BRACKET	49425

Dome Interior – Electrical Components



Item	Part Description	Part No.
		2656KC
1	SHORT LIGHT CONICAL	49480
2	LAMP HOLDER	47047
3	15 AMP TWIST LOCK KETTLE RECPT	49330
4	120 VOLT KETTLE DRIVE MOTOR	47038



Safety Labels

1 → **MAXIMUM LAMP SIZE**
75 PUISSANCE MAXIMALE DE LA LAMPE
75 WATT MAXIMALE LAMPENLEISTUNG
CAPACIDAD MAXIMA DE LA LAMPARA 41452

2 → **UNPLUG THIS UNIT BEFORE CLEANING**
DEBRANCHER CET APPAREIL AVANT NETTOYAGE
ZIEHN SIE DEN STECKER AUS DER STECKDOSE,
BEVOR SIE DIE MASCHINE REINIGEN
DESCONECTE ESTA UNIDAD ANTES DE LIMPIARLA

3 → **FOR PARTS OR SERVICE CALL**
GOLD MEDAL PRODUCTS CO.
SERVICE DEPARTMENT
1-800-543-0862
87935

4 → **WARNING! CONTACT WITH THIS SURFACE WHILE THE APPLIANCE IS OPERATING MAY CAUSE BURNS**
AVERTISSEMENT! CONTACT AVEC CETTE SURFACE PENDANT LE FONCTIONNEMENT DE L'APPAREIL POURRAIT CAUSER DES BRULURES 87087

5 → **UNIVERSAL POPPER DECAL**
FOR BETTER TASTE
FOR BETTER TRAFFIC BUILDING ANIMAL
UP TO 100% MORE SALT!
Always use FLANKOL (premade or salt).
For a fine working sample,
add just enough to create
FLANKOL GOLD MEDAL PRODUCTS
Cornmeal. One inch!

CARE AND CLEANING INSTRUCTIONS:
• Unplug this unit before cleaning.
• Discontinue use if you notice any smoking or popping sounds.
• Do not clean this machine with Windex® or other chemicals. Cleaners will get through the top and steam.
• Do clean with Gold Medal WATCHDOG cleaner.
• PIN 208 developed to meet your popcorn cleaning need.
• USE "HEAT 'N' KLEEN KETTLE CLEANER WEEKLY"

WARNING AND CAUTIONS:
Do not operate and you have read and understand SAFE OPERATING INSTRUCTIONS furnished with this machine. For additional copies of instructions, write MANUFACTURER.
PRECAUTION: No one must be in the room while the kettle is operating.
ATTENTION: Do not touch the kettle while it is operating.
CAUTION: Disconnect power before servicing, cleaning or replacing parts.
WARNING: Disconnect power supply before opening kettle.
PRECAUTION: Disconnect the fuente de energía antes de abrir el compartimento.
ATTENTION: Vor dem Öffnen, Reinigen oder Auswechseln des Leuchtorgans Strom abstellen!
ATTENTION: Discontinue use if you notice any smoking or popping sounds.
ATTENTION: Discontinue use if electrical smoke is observed.
WARNING: Disconnect power before removing any cover or components. Consult your owner's manual for details.
DO NOT REMOVE TAG NO LE QUITAR LA ETIQUETA

GOLD MEDAL PRODUCTS CO. 12700 Madison Dr., Cincinnati, Ohio 45241
1-800-543-0862

6 → **MAIN GROUND LABEL**
42375

7 → **PAPPY'S OPEN KETTLE CORN POPPING SUGGESTIONS**
1. **CAUTION:** FRESH POPCORN IS EXTREMELY HOT, ALLOW PRODUCT TO COOL BEFORE SERVING.
2. ADD SALT AFTER THE CORN IS POPPED, DO NOT OVER SALT!
3. FOR THE LAST BATCH OF CORN, TURN OFF THE KETTLE HEAT AS THE POPPING KERNELS START TO RAISE THE LIDS TO HELP MAINTAIN A CLEAN KETTLE. USE 2095 HEAT 'N' KLEEN FOR KETTLE CLEAN-UP. 63011

8 → **PAPPY'S KETTLE CORN & CARAMEL RICH POPPING INSTRUCTIONS**
1. Turn KETTLE HEAT, STR MOTOR and LIGHTS "ON".
2. FIRST BATCH ONLY: Pre-heat kettle for 4 Minutes.
3. Add 3/8 Part OIL and 1 Part POPCORN into the kettle (NO SALT). Start timer for 45 to 60 Seconds.
4. Add 2/3 Part PAPPY'S into kettle when timer goes "OFF". If popping has just started, close the right door and carefully/quickly add the Pappy's mix through the left door. Re-open the right door.
5. Dump kettle when popping has nearly stopped, repeat steps 3 and 4. Salt and mix the popped corn thoroughly. Pop at least 5 batches. 63014

9 → **COUNT DOWN TIMER INSTRUCTIONS**
1. Press MIN & SEC together to reset timer to zero.
2. Use MIN & SEC buttons to set time.
3. Press START button to start or stop.
4. The alarm will sound for 60 Sec. or press any key to stop alarm. The timer will return to the set time. 63015

Unit Labels

10 → **CONDUIT WARNING LABEL**
DO NOT CARRY BY THE CORD OR PLUG
NE PAS DEPLACER L'APPAREIL EN TIRANT SUR LE CORDON OU LA PICHE
KEEP ENTIRE AREA DRY
PLACER DANS UN ENDROIT ENVIRONNEMENT SEC
DANGER OF DECHARGE ELECTRIQUE GRAVE
POURRAIT CAUSER LA MORT
DO NOT TOUCH HOT SURFACE
NE PAS TOUCHER LA SURFACE CHAUDE
DO NOT REMOVE TAG NO LE QUITAR LA ETIQUETA

11 → **WARNING LABEL CORD**
DANGER
ONLY USE PROPERLY GROUNDED RECEPTACLE
SEVERE ELECTRIC SHOCK OR DEATH MAY RESULT
UNICAMENTE UTILICE TOMACORRIENTES DEBIDAMENTE CONECTADOS PUEDE RESULTAR EN SERIA LESION O ELECTRICA O MUERTE
DO NOT REMOVE TAG NO LE QUITAR LA ETIQUETA

Kettle Lead In Label

11 → **WARNING LABEL CORD**
DANGER
ONLY USE PROPERLY GROUNDED RECEPTACLE
SEVERE ELECTRIC SHOCK OR DEATH MAY RESULT
UNICAMENTE UTILICE TOMACORRIENTES DEBIDAMENTE CONECTADOS PUEDE RESULTAR EN SERIA LESION O ELECTRICA O MUERTE
DO NOT REMOVE TAG NO LE QUITAR LA ETIQUETA

Power Cord Labels

Item	Part Description	Part No.
1	WARNING, MAX LAMP 75W	41452
2	LABEL UNPLUG TO CLEAN	76097
3	SERVICE LABEL	87935
4	WARNING, SURFACE CONTACT	87087
5	UNIVERSAL POPPER DECAL	41019
6	MAIN GROUND LABEL	42375
7	PAPPYS POPPING SUGG LABEL	63011
8	LABEL, PAPPY'S INSTRUCT	63014
9	LABEL, PAPPY'S TIMER	63015
10	CONDUIT WARNING LABEL	82840
11	WARNING LABEL CORD	68720



Accessories

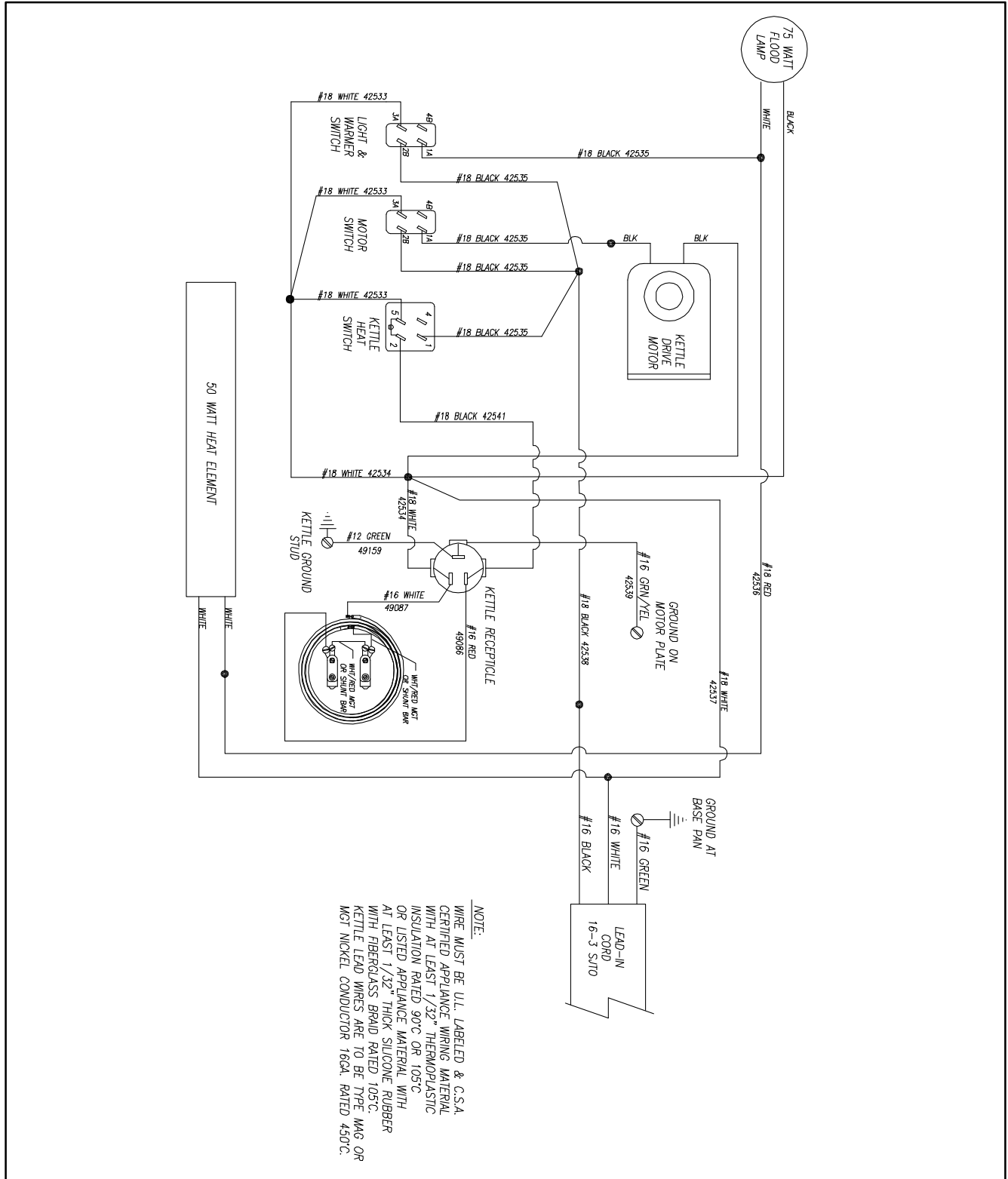


Item	Part Description	Part No.
		2656KC
1	STAMPED ALUMINUM SCOOP	2071
2	MEASURE 6.5 cc	47678
3	MEASURE 6 oz.	49049
4	SALT SHAKER	63016
5	TIMER, LCD RESETTABLE	63012



Wiring Diagram

Model No. 2656KC





WARRANTY

Gold Medal Products Co. warrants to the original purchaser each item of its manufacture to be free of defects in workmanship and material under normal use and service. Gold Medal Products Co.'s obligation under this warranty is limited solely to repairing or replacing parts, f.o.b. Cincinnati, Ohio, which in its judgment are defective in workmanship or material and which are returned, freight prepaid, to its Cincinnati, Ohio factory or other designated point. Except for "Perishable Parts" on specific machines, the above warranty applies for a period of two (2) years from the date of original sale to the original purchaser of equipment when recommended operating instructions and maintenance procedures have been followed. These are packed with the machine. Parts warranty is two (2) years, labor is six (6) months.

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, AND OF ALL OTHER OBLIGATIONS OR LIABILITIES ON OUR PART, INCLUDING THE IMPLIED WARRANTY OF MERCHANTABILITY. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF. In no event shall Gold Medal Products Co. be liable for special, incidental or consequential damages. No claim under this warranty will be honored if the equipment covered has been misused, neglected, damaged in transit, or has been tampered with or changed in any way. No claim under this warranty shall be honored in the event that components in the unit at the time of the claim were not supplied or approved by Gold Medal Products Co. This warranty is effective only when electrical items have been properly attached to city utility lines only at proper voltages. This warranty is not transferable without the written consent of Gold Medal Products Co.

The term "Original Purchaser" as used in this warranty shall be deemed to mean that person, firm, association, or corporation who was billed by the GOLD MEDAL PRODUCTS CO., or their authorized distributor for the equipment.

THIS WARRANTY HAS NO EFFECT AND IS VOID UNLESS THE ORIGINAL PURCHASER FIRST CALLS GOLD MEDAL PRODUCTS CO. AT 1-800-543-0862 TO DISCUSS WITH OUR SERVICE REPRESENTATIVE THE EQUIPMENT PROBLEM, AND, IF NECESSARY, FOR INSTRUCTIONS CONCERNING THE REPAIR OR REPLACEMENT OF PARTS.

NOTE: This equipment is manufactured and sold for commercial use only.



GOLD MEDAL[®] PRODUCTS CO.

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gmpopcorn.com

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