



Instruction Manual

Pro Pop 12/14 oz. Poppers

Model Series: 2212, 2213, 2214, and 2214ST



Model 2212



Model 2213



Model 2214
(reference image)



Model 2214ST
(reference image)



GOLD MEDAL® PRODUCTS CO.

10700 Medallion Drive, Cincinnati, Ohio 45241-4807 USA

SAFETY PRECAUTIONS

	⚠ DANGER
	<p>Machine must be properly grounded to prevent electrical shock to personnel. Failure to do so could result in serious injury, or death. DO NOT immerse any part of this equipment in water. DO NOT use excessive water when cleaning. Keep cord and plug off the ground and away from moisture. Always unplug the equipment before cleaning or servicing. Make sure all machine switches are in the OFF position before plugging the equipment into the receptacle.</p> <p>008_051514</p>

	⚠ DANGER
	<p>Improper installation, adjustment, alteration, service, or maintenance can cause property damage, injury, or death. Any alterations to this equipment will void the warranty and may cause a dangerous condition. This appliance is not intended to be operated by means of an external timer or separate remote-control system. NEVER make alterations to this equipment. Read the Installation, Operating, and Maintenance Instructions thoroughly before installing, servicing, or operating this equipment.</p> <p>014_020416</p>

	⚠ WARNING
	<p>To avoid burns, DO NOT touch the kettle or any heated surface. DO NOT place or leave objects in contact with heated surfaces.</p> <p>013_092414</p>



	⚠ WARNING
	<p>ALWAYS wear safety glasses when servicing this equipment.</p> <p>010_010914</p>



	⚠ WARNING
	<p>No user serviceable parts inside. Refer servicing to qualified service personnel.</p> <p>011_051514</p>

	⚠ WARNING
	<p>Read and understand operator's manual and all other safety instructions before using this equipment. To order copies of the operator's manual go to gmpopcorn.com or write to Gold Medal Products Co., 10700 Medallion Drive, Cincinnati, OH 45241 USA 1-(800)-543-0862</p> <p>022_060215</p>



SAFETY PRECAUTIONS (continued)

	 WARNING
	DO NOT allow direct contact of this equipment by the public when used in food service locations. Only personnel trained and experienced in the equipment operation may operate this equipment. Carefully read all instructions before operation. 012_010914

	 WARNING
	This machine is NOT to be operated by minors. 007_010914

This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

Note: Improvements are always being made to Gold Medal's equipment. This information may not be the latest available for your purposes. It is critical that you call Gold Medal's Technical Service Department at 1-800-543-0862 for any questions about your machine operations, replacement parts, or any service questions. (Gold Medal Products Co. does not assume any liability for injury due to careless handling and/or reckless operation of this equipment.) General images may be used in manual for reference only.



INSTALLATION INSTRUCTIONS

Inspection of Shipment

After unpacking, check thoroughly for any damage which may have occurred in transit. Claims should be filed immediately with the transportation company. The warranty does not cover damage that occurs in transit, or damage caused by abuse, or consequential damage due to the operation of this machine, since it is beyond our control (reference warranty in back of manual).

Manual

Read and understand the operator's manual and all other safety instructions before using this equipment. To order copies of the operator's manual go to gmpopcorn.com or write to Gold Medal Products Co., 10700 Medallion Drive, Cincinnati, OH 45241 USA 1-(800)-543-0862.

Model Series Description

Reference the Electrical Requirements section for power supply information.

2212: Mega Pop - 12/14 oz. kettle, copper vein color, unit is equipped with a PowerOff™ Control feature

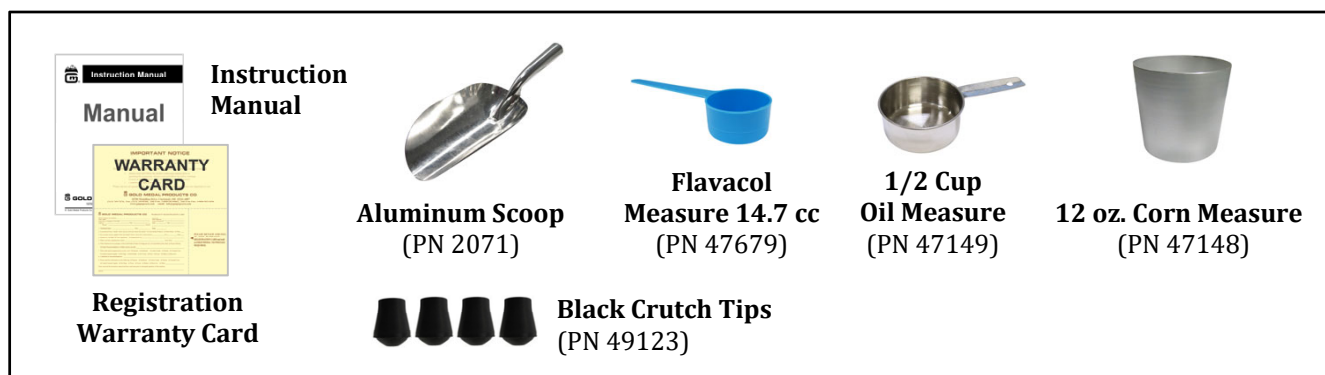
2213: Gay 90 Mega Pop – 12/14 oz. kettle

2214: Red Top-12 - 12/14 oz. kettle, red dome, unit is equipped with a PowerOff™ Control feature

2214ST: Pro Pop 12 Unimaxx – 12/14 oz. kettle, stainless steel top with LED lighted sign

2214JX: Export Red Top-12 (100V Model) – 12/14 oz. kettle

Items Included with this Unit



Setup

This unit has been tested at the factory.

1. Remove all packaging and tape prior to operation.
2. Place the unit on a sturdy, level base.
3. Unit has 4 glide feet preinstalled at the factory (see image below). Install a Black Crutch Tip on each foot. Firmly push crutch tip over glide until it covers glide entirely.
4. The door knobs are shipped facing the inside of the machine. Re-adjust knobs to face the outside of the machine.
5. Make sure kettle lead-in cord is securely plugged into unit, and twisted to lock into the kettle receptacle.
6. After setup, unit should be cleaned prior to use (see Care and Cleaning section).



Glide (pre-installed
at the factory)

Black
Crutch Tip

Rubber Feet Installation

General images shown for reference.



Make sure kettle lead is plugged
in and twisted to lock into kettle
receptacle.

Cabinet Light Bulb Installation

Electrical Requirements

The following power supply must be provided:

2212, 2213, 2214, 2214ST, 2214-00-002: 120 V~, 1400 W, 60 Hz

2214JX: 100 V~, 1260 W, 50/60 Hz

	⚠ DANGER
	<p>Machine must be properly grounded to prevent electrical shock to personnel. Failure to do so could result in serious injury, or death. DO NOT immerse any part of this equipment in water. DO NOT use excessive water when cleaning. Keep cord and plug off the ground and away from moisture. Always unplug the equipment before cleaning or servicing. Make sure all machine switches are in the OFF position before plugging the equipment into the receptacle.</p> <p>008_051514</p>

A certified electrician must furnish sufficient power for proper machine operation and install any supplied receptacle. We recommend this equipment be on a dedicated and protected circuit. Failure to wire properly will void the warranty and may result in damage to the machine. It is Gold Medal Products Co.'s recommendation that this machine be plugged directly into a wall outlet. The use of extension cords is not recommended due to safety concerns, and may cause sacrificed and/or reduced performance. Make sure cord is located to prevent a trip hazard or unit upset.

Before You Plug In Machine

1. Make sure all machine switches are OFF before plugging equipment into receptacle.
2. Make sure wall outlet can accept the grounded plugs (where applicable) on the power supply cord.
3. The wall outlet must have the proper polarity. If in doubt, have a competent electrician inspect the outlet and correct if necessary.
4. **DO NOT** use a grounded to un-grounded receptacle adapter (where applicable).
5. Install unit in a level position.

	⚠ CAUTION
	<p>If the supply cord is damaged, it must be replaced by Gold Medal Products Co., its service agent or similarly qualified persons in order to avoid a hazard.</p> <p>039_080614</p>



OPERATING INSTRUCTIONS

Controls and Their Functions

KETTLE HEAT SWITCH

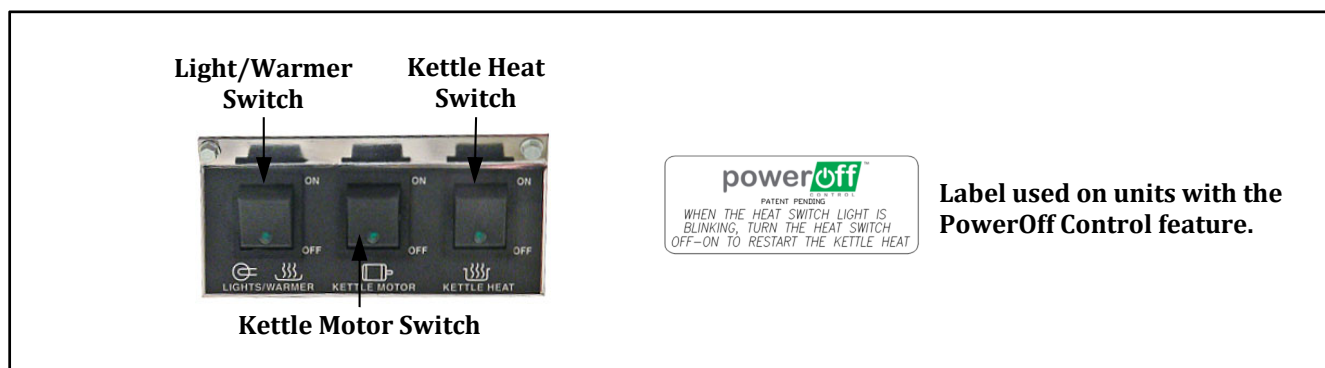
Two position, ON/OFF lighted rocker switch - supplies power to the heating elements in the popping kettle. The green switch light ON indicates there is power to the kettle heating element.

KETTLE MOTOR SWITCH

Two position, ON/OFF switch - supplies power to the kettle agitator motor. The Kettle Motor Switch **MUST** be ON at all times when there is popcorn (popped or un-popped) in the kettle.

LIGHTS/WARMER SWITCH

Two position, ON/OFF switch - supplies power to the popcorn sign (if equipped), interior cabinet light, and heat element for the corn pan.



POWEROFF CONTROL (if equipped)

The PowerOff Control feature will automatically turn the kettle heat off after 15 minutes of idle time (no popcorn popped). The PowerOff Control will prevent the heat element and thermostat from cycling OFF-ON if the Kettle Heat Switch is left on. This feature saves electrical power and extends the life of the kettle heating element and thermostat.

- When the Kettle Heat Switch is turned ON, and the kettle thermostat switches OFF, the PowerOff Control's 15 minute timer starts; the 15 minute timer resets each time a batch of popcorn is popped.
- The small green neon light in the Kettle Heat Switch will blink OFF-ON to indicate the kettle has been automatically turned OFF.
- To restart the kettle heating, cycle the Kettle Heat Switch OFF-ON.



Popping Corn Instructions

This section describes instructions for popping Salted Popcorn.

The popper is equipped with a corn, salt, and oil measure. We recommend flavored and colored coconut oil. Popcorn popped in coconut oil stays fresh longer and does not leave black deposits in the kettle like other oils. Use only top quality, fresh popcorn from reputable suppliers.

Popping Salted (Standard) Popcorn

Raw Popcorn Charge:	Use corn measure provided (ex: for 6 oz. Kettle, use 6 oz. corn)
Recommended Oil Volume:	Oil volume is approx. 30% of corn amount (ex: for 6 oz. corn, use 2 oz. oil)
Flavacol (Salt) Amount:	Use small Flavacol scoop provided

Premeasure all ingredients (adjust as needed for desired taste), or for best results use Mega-Pop® premeasured popcorn and oil pouch made for your kettle size.


1. Turn all switches ON.
2. To determine when kettle is ready to pop corn (about 4 minutes), test pop three kernels of corn in one ounce (30 ml) of popping oil. When kernels pop, kettle is ready.
3. Lift kettle lid, pour in popcorn and Flavacol, then add oil; close lid.
4. When corn has finished popping, gently dump the popcorn.

Popping Tip: On final batch, turn Kettle Heat Switch OFF just as lids are forced open by the popping corn (kettle has plenty of heat to finish popping). This helps eliminate smoke/odor from any oil residue remaining in kettle.

5. When finished popping, turn KETTLE HEAT and KETTLE MOTOR switches OFF.
NEVER LEAVE THE HEAT ON WHEN YOU ARE NOT POPPING CORN!

Units with an auto kettle heat shut off feature will automatically shut kettle heat OFF after 15 min. of idle time (no popcorn popped). To restart heating, cycle the Heat Switch OFF-ON.

Care and Cleaning

	⚠ DANGER
	<p>Machine must be properly grounded to prevent electrical shock to personnel. DO NOT immerse in water. DO NOT clean appliance with a water jet. Always unplug the equipment before cleaning or servicing.</p> <p style="text-align: right;">025_111616</p>

	⚠ WARNING
	<p>To avoid serious burns, DO NOT touch the kettle while it is hot!</p> <p style="text-align: right;">028_082715</p>

Good sanitation practice demands that all food preparation equipment be cleaned regularly (only use non-toxic, food grade cleaners). A clean looking, well-kept machine is one of the best ways of advertising your product.

Note: It is extremely important to follow all cleaning procedures, otherwise parts damage and equipment failure will result. The warranty does not cover parts that are damaged due to improper cleaning.

Daily Kettle Cleaning Instructions

CAUTION: A hot kettle will cause burns if you touch it with your hand. Allow kettle to cool at least 1 hour before attempting to clean. **DO NOT** use ice or water to cool down a hot kettle! Severe kettle damage will result!

1. When cool, wipe **outside** of kettle with a clean, soft cloth. **DO NOT** use oven cleaners or abrasive materials as they will damage the kettle.
2. Every night, mix Gold Medal's Heat'n Kleen solution (Item No. 2095), 2 tablespoons per gallon of water. It is not necessary to use the entire gallon at once; only use enough to fill the kettle 1/2 inch deep.
3. Turn kettle heat ON. When water starts to boil, turn kettle heat OFF.
4. Allow to cool at least 1 hour, then dump solution into a bucket and wipe inside of kettle with a clean cloth. Make sure all solution goes into the bucket; do not spill any in the interior of machine.

For an extra dirty kettle, the process may be repeated; or, after turning kettle heat OFF, allow solution to sit in kettle overnight. The next morning, dump solution into a bucket and wipe inside of kettle with a clean cloth.

5. With unit OFF and unplugged, wipe kettle lead cord with a clean SLIGHTLY damp cloth. **DO NOT get moisture into the kettle lead-in cord, severe damage will result.**



Daily Unit Cleaning Instructions

1. With the machine OFF, unplug the unit and allow it to cool before attempting to clean.
2. Make sure to clean all pans/accessories in order to sanitize them before each use.
3. Take a clean, SLIGHTLY damp cloth and wipe excess grease from the glass and cabinet.
4. Wipe the stainless steel parts with a clean cloth and cleaner designed for stainless steel, such as Gold Medal Watchdog Stainless Cleaner (Item No. 2088).

DO NOT use oven cleaners or abrasive materials as they will damage parts of the machine.

5. Clean the glass panels with glass cleaner. Gold Medal Watchdog Glass Cleaner (Item No. 2588) is recommended.

Ammonia cleaners will damage the plastic doors. Use only non-ammonia cleaners, such as Gold Medal Watchdog Glass Cleaner (Item No. 2588).



Troubleshooting

Issue	Possible Cause	Solution
No Power to the Unit	A. No Power to the Unit	A. Make sure the unit's power cord is plugged in.
Kettle Does Not Heat	A. Power to the Kettle B. Kettle Heat Switch C. PowerOff Control (if equipped) D. Heating Element	A. Make sure kettle lead-in cord is plugged in and twisted to lock into the kettle receptacle. B. Have a qualified service person check the voltage to and from the Kettle Heat Switch; if switch is defective, replace it. C. Units with the PowerOff Control feature, kettle heat will automatically shut OFF after 15 minutes of idle time (no popcorn popped). The small green neon light in the Kettle Heat Switch will blink OFF-ON to indicate the kettle has been automatically turned OFF. To restart kettle heating, cycle the Heat Switch OFF-ON. Reference the Controls and Their Functions section of this manual. D. Heating element in the kettle may be burned out. Check with a qualified service person for inspection/repair.
Long Popping Cycles (Longer than 4 minutes for Salt Popcorn)	A. Low Voltage B. Inadequate Supply Lines C. Inferior Corn	A. If the machine is operated on low voltage, this could cause the kettle not to reach the proper operating temperature. Check with a qualified electrician. B. Inadequately sized electrical supply lines or use of extension cord, in addition to being a fire hazard, would also prevent the kettle from reaching the proper operating temperature. Check with a qualified electrician. C. Inferior quality corn would result in longer popping cycles. Use only top quality hybrid popcorn from reputable suppliers. Even then, if you let your corn pick up moisture or dry out, your popping cycles will be slow.
Kettle Agitator Shaft not Rotating If the kettle agitator shaft is not rotating, DO NOT pop corn.	A. Kettle Motor Switch B. Kettle Agitator Shaft/Stir Blade not rotating. (Unit must be OFF, unplugged and cool prior to checking or adjusting the agitator assembly.)	A. Make sure the Kettle Motor Switch is ON. If the switch is ON, and the shaft is not rotating, the switch or motor may be faulty, contact qualified service personnel for inspection/repair. Kettles with a FLOATING Stir Rod – lift the agitator weight and check the clearance between the shaft and the kettle bottom; it should be a minimum of 1/32" (thickness of a dime). To make shaft adjustments, reference the Agitator Set Collar Adjustment section.



Agitator Set Collar Adjustment

The following instructions describe how to properly adjust set collars on an agitator assembly with a floating stir rod.

Agitator Assembly with a FLOATING Stir Rod

Steps to Adjust Set Collars

Step 1: Turn machine OFF, unplug unit, and allow it to cool completely before attempting to adjust the agitator height.

Step 2: Loosen the set screw in each set collar to be adjusted.

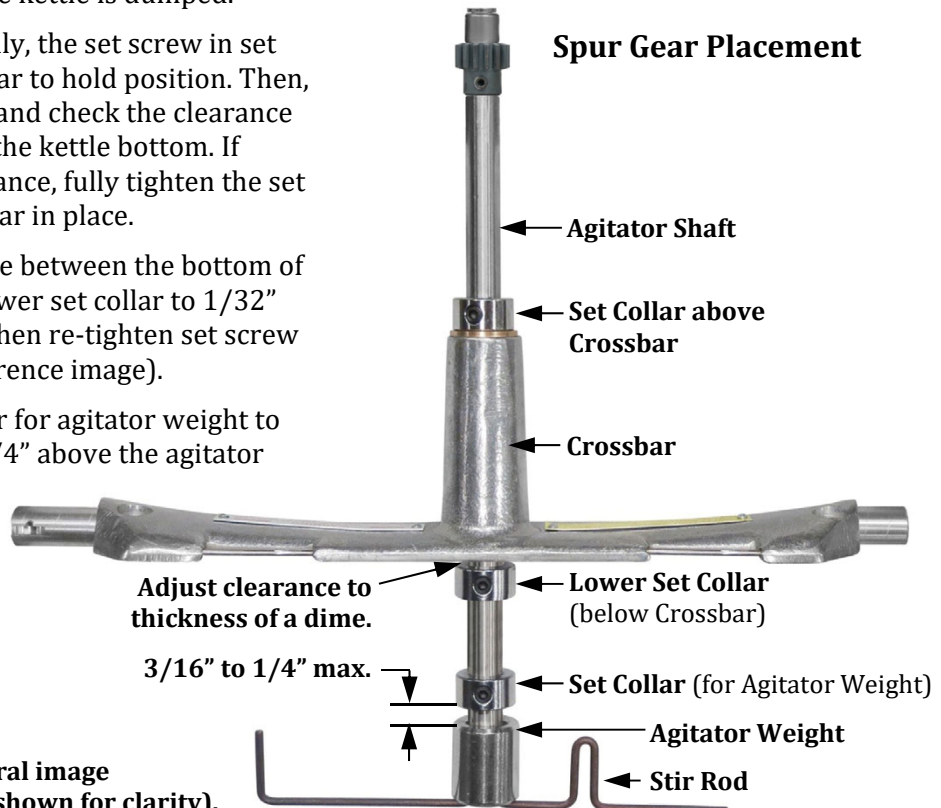
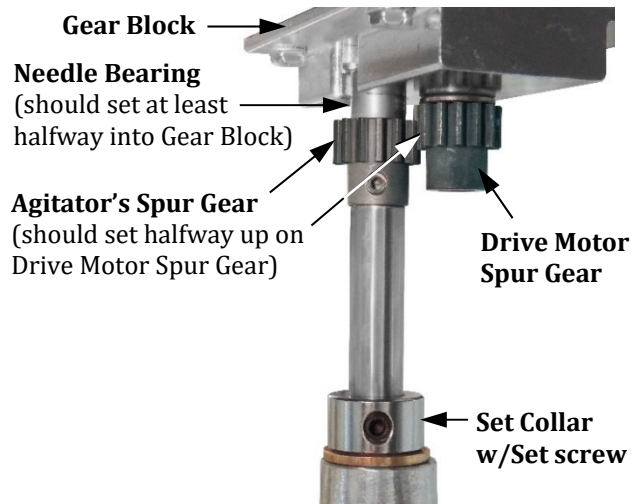
Step 3: With the kettle mounted in the popper, adjust the shaft so the Spur Gears are halfway engaged, and the Needle Bearing is at least halfway engaged in the gear block (reference image at right).

DO NOT set spur gears at full gear contact; it can cause binding as the kettle is dumped.

Step 4: Snug tighten only, the set screw in set collar above the crossbar to hold position. Then, lift the agitator weight and check the clearance between the shaft and the kettle bottom. If there is adequate clearance, fully tighten the set screw to secure set collar in place.

Step 5: Adjust clearance between the bottom of the crossbar and the lower set collar to 1/32" (thickness of a dime); then re-tighten set screw to secure in place (reference image).



Step 6: Adjust set collar for agitator weight to be between 3/16" to 1/4" above the agitator weight. Once adjusted, re-tighten set screw to secure in place.







Agitator shown for general image reference only (lids not shown for clarity).





MAINTENANCE INSTRUCTIONS

	 DANGER
	<p>Machine must be properly grounded to prevent electrical shock to personnel. Failure to do so could result in serious injury, or death. DO NOT immerse any part of this equipment in water. DO NOT use excessive water when cleaning. Keep cord and plug off the ground and away from moisture. Always unplug the equipment before cleaning or servicing. Make sure all machine switches are in the OFF position before plugging the equipment into the receptacle.</p> <p>008_051514</p>

	 DANGER
	<p>Improper installation, adjustment, alteration, service, or maintenance can cause property damage, injury, or death. Any alterations to this equipment will void the warranty and may cause a dangerous condition. This appliance is not intended to be operated by means of an external timer or separate remote-control system. NEVER make alterations to this equipment. Read the Installation, Operating, and Maintenance Instructions thoroughly before installing, servicing, or operating this equipment.</p> <p>014_020416</p>

	 WARNING
	<p>No user serviceable parts inside. Refer servicing to qualified service personnel.</p> <p>011_051514</p>

	 CAUTION
	<p>THE FOLLOWING SECTIONS OF THIS MANUAL ARE INTENDED ONLY FOR QUALIFIED SERVICE PERSONNEL WHO ARE FAMILIAR WITH ELECTRICAL EQUIPMENT. THESE ARE NOT INTENDED FOR THE OPERATOR.</p> <p>027_010914</p>



ORDERING SPARE PARTS

1. Identify the needed part by checking it against the photos, illustrations, and/or parts list. (General images may be used in manual for reference only.)
2. Use only approved replacement parts when servicing this unit.
3. When ordering, please include part number, part name, and quantity needed.
4. Please include your model number, serial number, and date of manufacture (located on the machine nameplate/data plate) with your order.
5. Address all parts orders to:

Parts Department
Gold Medal Products Co.
10700 Medallion Drive
Cincinnati, Ohio 45241-4807

Or, place orders by phone or online:

Phone: (800) 543-0862
(513) 769-7676
Fax: (800) 542-1496
(513) 769-8500
E-mail: info@gmpopcorn.com
Web Page: gmpopcorn.com

Replacing Broken Glass

Broken glass panels can be easily replaced. Gold Medal Products Co. does not ship glass. It can be obtained from a local glass shop, always purchase tempered glass.

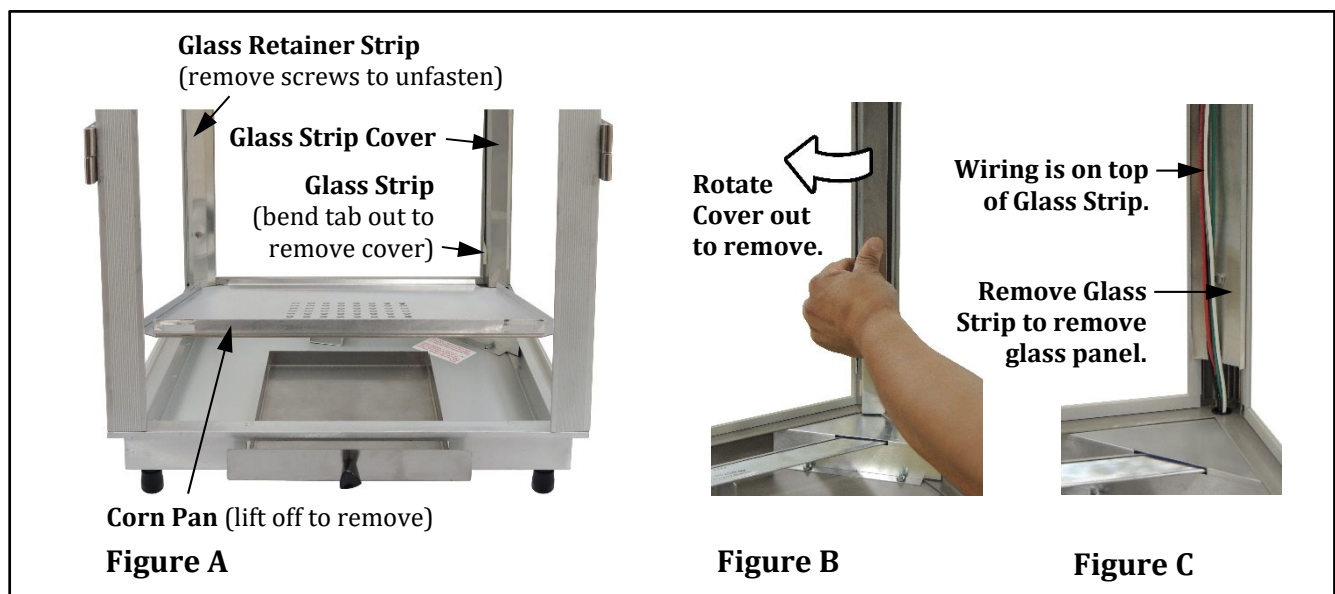
GLASS DIMENSIONS (Height x Width x Thickness)

Front and Side Glass: 30" x 16 11/16" x 1/8" (3 Pieces)

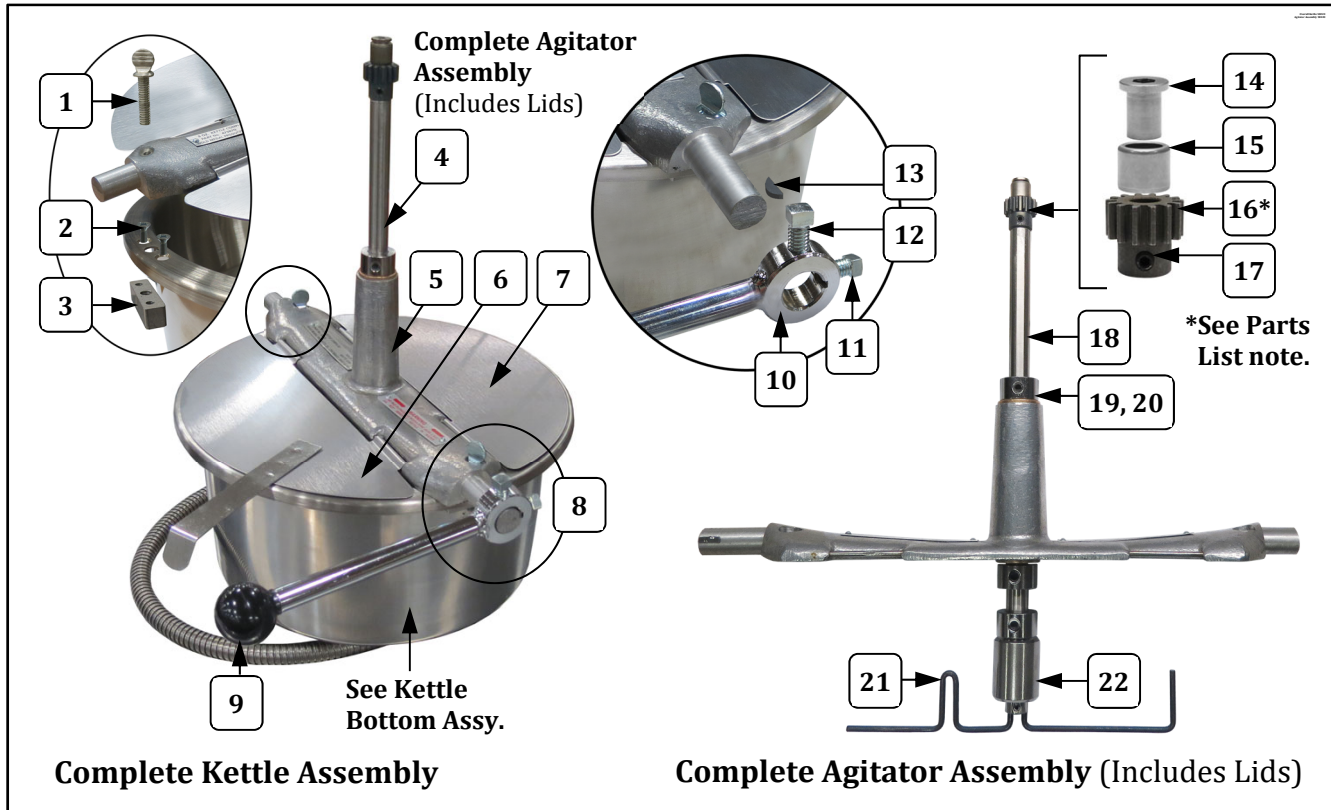
1. Turn machine OFF, unplug unit and allow it to cool before attempting to replace glass.
2. Carefully remove all loose pieces of broken glass.
3. Lift out the Corn Pan (see Figure A).
1. Locate the Glass Retainer Strips holding in the glass panel, remove the screws to unfasten the retainers (see Figure A). Carefully remove the rest of the broken glass. Remove all rigid glass channels from around glass to be replaced; set channels aside for reuse.

To remove the Glass Strip with the Cover:

- Bend out the tabs at bottom and top of Glass Strip (see Figure A).
 - Pinch in the edge of the Glass Strip Cover just enough to rotate the cover out of the Glass Strip, then remove (see Figure B).
 - Remove Glass Strip. When reinstalling, ensure wiring is on top of the Glass Strip (as seen in Figure C).
4. Apply decals (if desired) to new glass panel.
 5. Slide rigid glass channels over the exposed sides and bottom of new glass panel.
 6. Fasten new glass panel in machine with existing Glass Strips and screws using the steps above as reference.

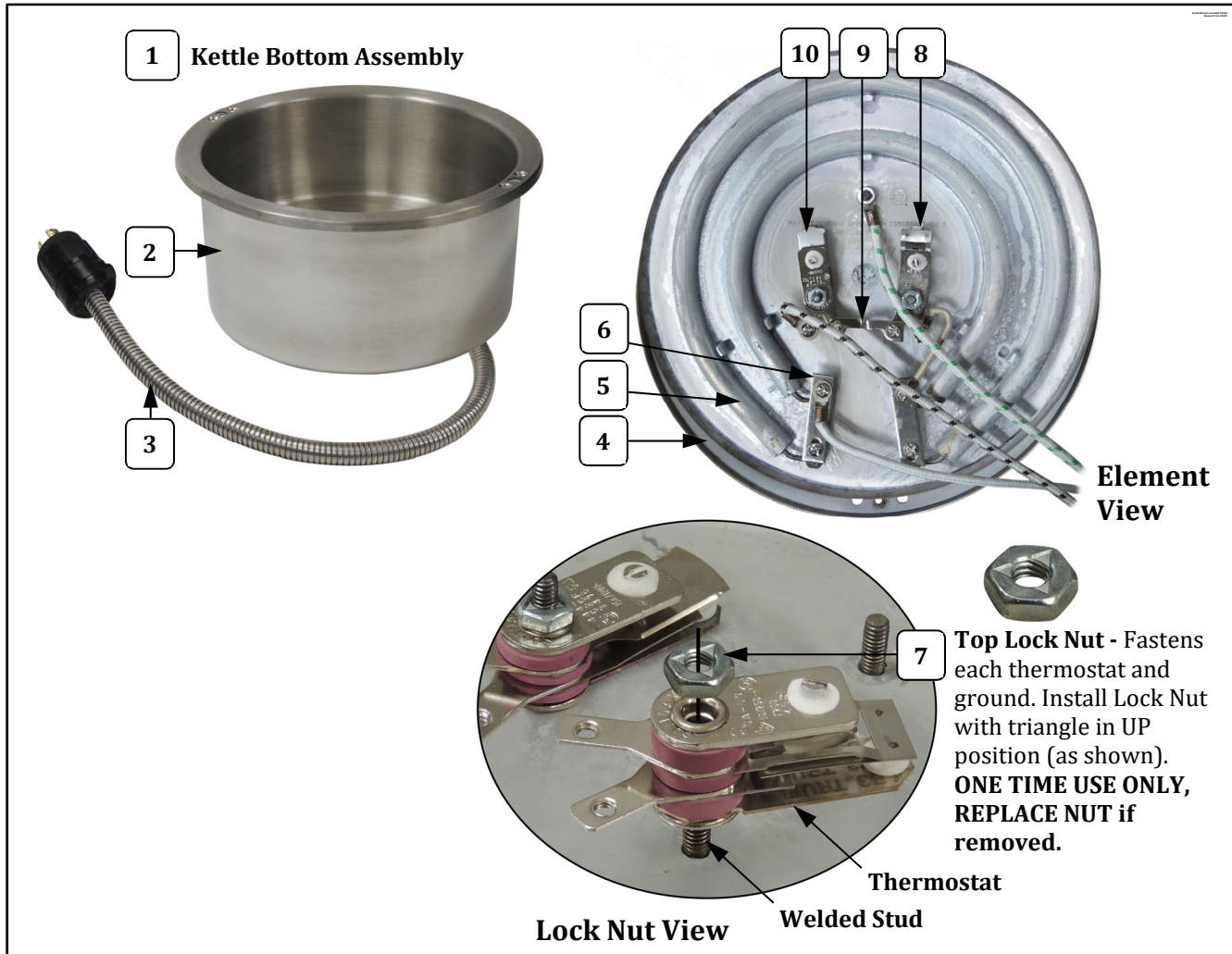


12/14 oz. Kettle Assy. (58220) – Agitator Assy.



Item	Part Description	Part Number
		58220
1	1/4-20 X 1.25 THUMB SCREW	61068
2	8-32 x 1/2 FH MS PH	106064
3	SHELL & KETTLE BLOCK	61013
4	12/14 OZ LID&AGITATOR ASSY (Complete Assy.)	58219
5	CROSSBAR ASSEMBLY	61025
6	FORMED LID	47261
7	REAR KETTLE LID	47119
8	DUMP HANDLE ASSEMBLY (assembly includes Handle, Knob, 2 SQ HD Screws, and Key)	47102
9	DUMP HANDLE KNOB	47110
10	DUMP HANDLE	47707
11	5/16-18 X 3/8 SQ HD SCREW (holds Key)	47662
12	5/16-18 X 1/2 SQ HD SCREW	47725
13	WOODRUFF KEY #3 1/8X1/2	41730
14	AGITATOR BEARING HUB	43434
15	NEEDLE BEARING	47106
16*	SPUR GEAR Kit (Includes 2 gears w/set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K
17	10-32 X 3/16 SET SCREW	41742
18	AGITATOR SHAFT	61092
19	1/2ID X 7/8OD SET COLLAR	47326
20	SET SCREW 1/4-20 X 3/16	47751
21	AGITATOR WEIGHT	61093
22	STIR ROD	49011

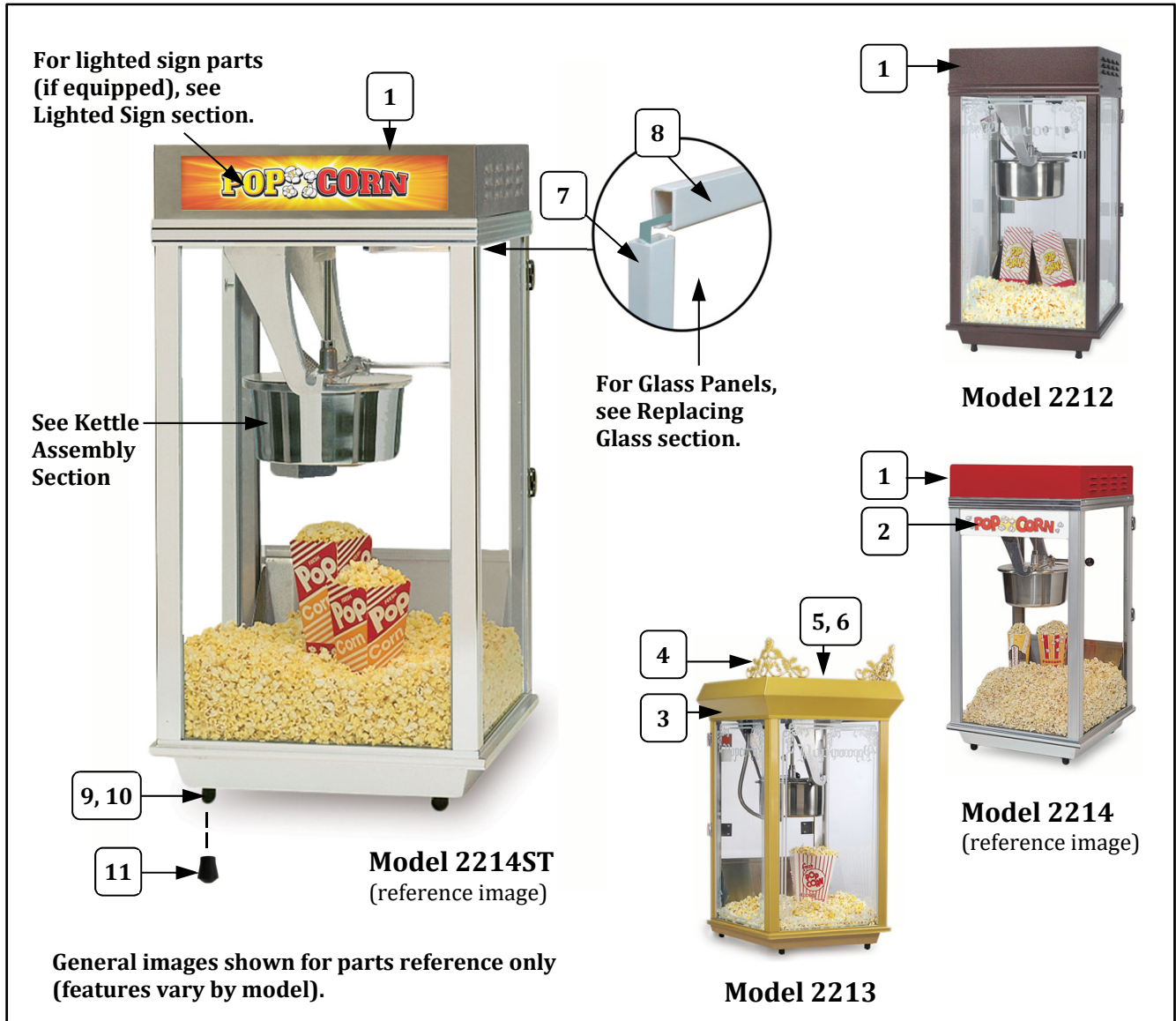
12/14 oz. Kettle Assembly (58220) – Kettle Bottom View



Item	Part Description	Part Number
		58220
1	12/14 OZ. KETTLE BOTTOM ASSEMBLY (includes parts listed below)	58221
2	KETTLE SHELL	61017
3	KETTLE LEAD ASSY	61053
4	KETTLE GASKET	61012
5	KETTLE INTEGRAL HTR 12/14	58011
6	12/14OZ SHUNT BAR	77879
7	8-32 TOP LOCK NUT (always replace if removed)	67943
8	482°F THERMOSTAT (includes two 6-32 screws)	76708
8	450°F THERMOSTAT (includes two 6-32 screws)	
9	THERMOSTAT SHUNT BAR	47193
10	550°F THERMOSTAT (includes two 6-32 screws)	77108



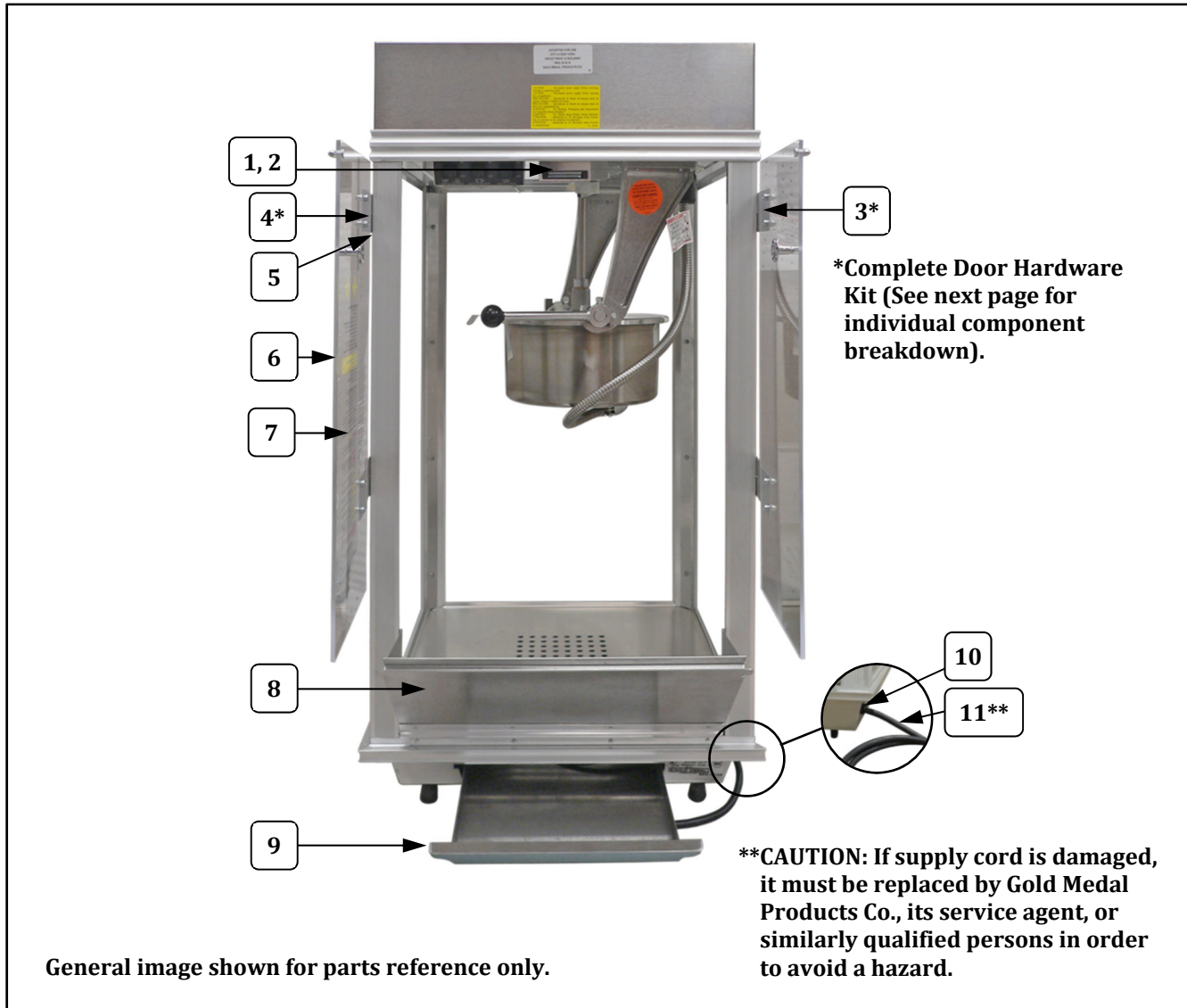
Cabinet Exterior – Front View



Item	Part Description	Part Number				
		2213	2212	2214	2214ST	2214JX
1	DOMES		77718	77638	14912	77638
2	DECAL FRONT GLASS			49158		49158
3	UPPER FRAME ASSY, GOLD	77572				
4	CORNER ORNAMENT (left side of ornament)	47402L				
	CORNER ORNAMENT (right side of ornament)	47402R				
5	INSPECTION COVER	77752				
6	3IN FAN GRATE	74746				
7	GLASS CHAN 29 5/8	47698	47698	47698	47698	47698
8	GLASS CHAN 16 11/16	47693	47693	47693	47693	47693
9	GLIDE	47328	47328	47328	47328	47328
10	SCREW, 10-24 X 3/4 HXHD	41314	41314	41314	41314	41314
11	CRUTCH TIP BLACK 70 DURO	49123	49123	49123	49123	49123



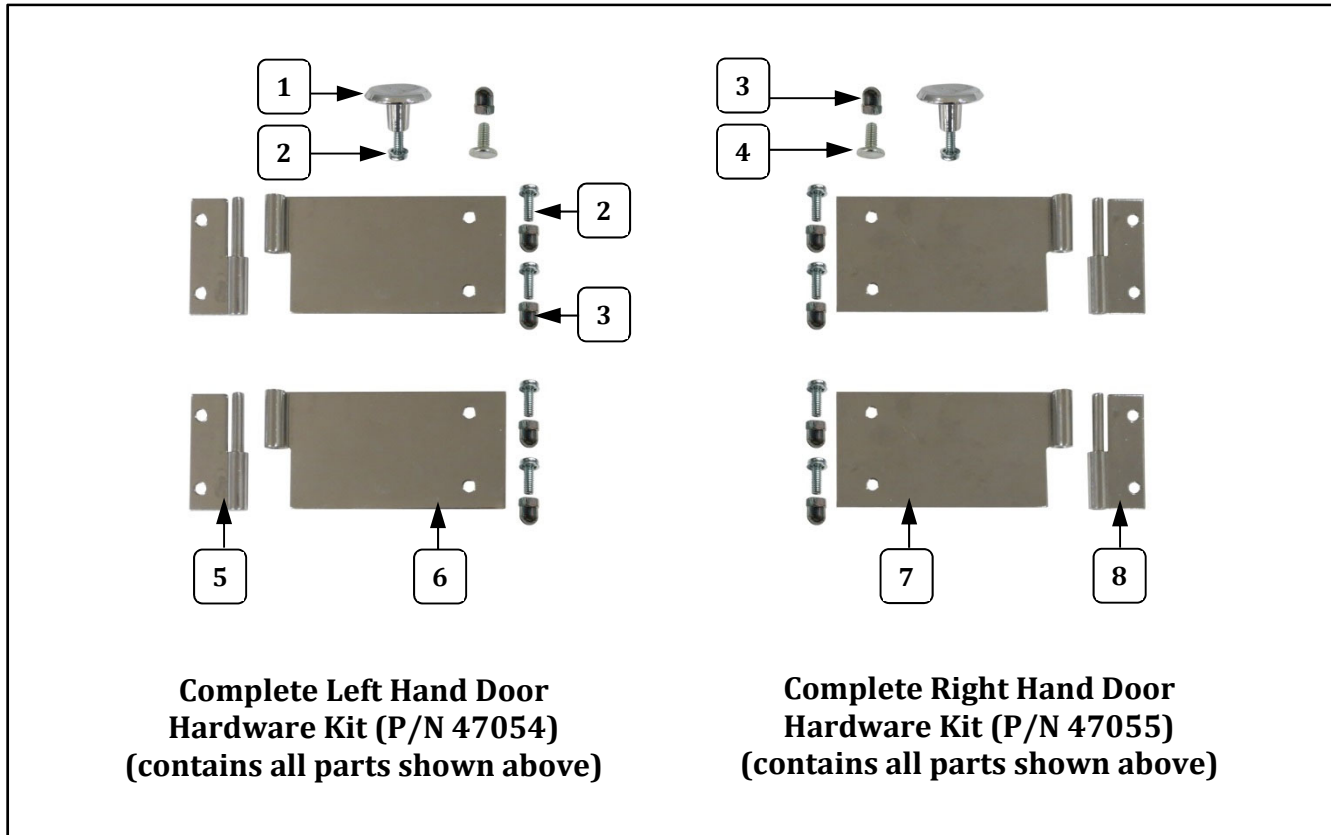
Cabinet Exterior – Operator Side View



Item	Part Description	Part Number				
		2213	2212	2214	2214ST	2214JX
1	MAGNETIC CATCH MT BRKT	47559	41340	41340	41340	41340
2	MAGNETIC CATCH	47561	47561	47561	47561	47561
3*	COMPLETE LH DOOR HARDWARE KIT	47054	47054	47054	47054	47054
4*	COMPLETE RH DOOR HARDWARE KIT	47055	47055	47055	47055	47055
5	8-32 X 3/8 SLT. HWH M/S (Frame Hinge Screws not incl'd in Door Hardware Kit)	42044	42044	42044	42044	42044
6	DOOR	77524	77524	77524	77524	77524
7	UNIVERSAL POPPER DECAL	41019	41019	41019	41019	41019
8	DROP PANEL	77509	77509	77509	77509	77509
9	OLD MAID PAN	47003	47003	47003	47003	47003
10	STRAIN RELIEF	76026	76026	76026	76026	76026
11	LEAD-IN CORD 15 AMP PLUG	22038	22038	22038	22038	22038

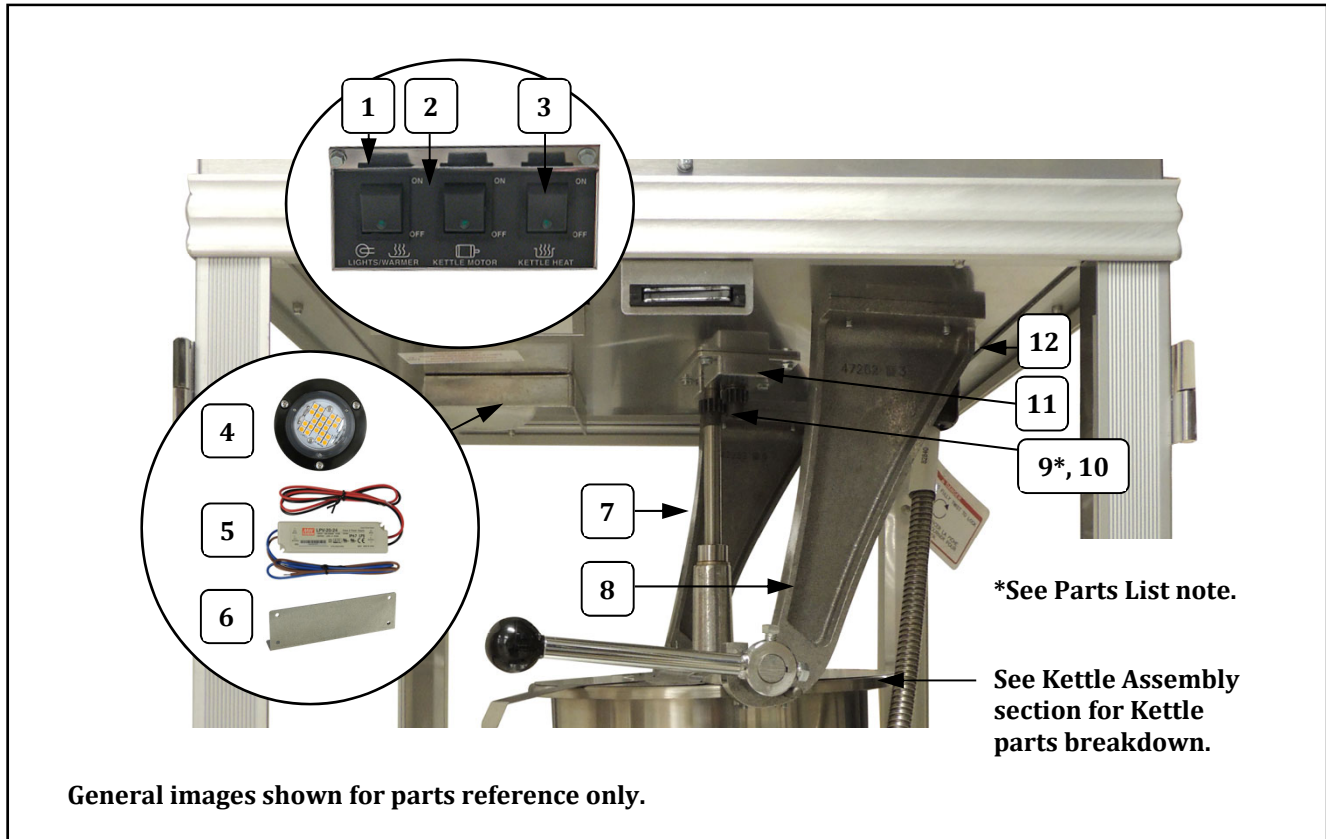


Door Hardware Kits – Individual Component Breakdown



Item	Part Description	Part Number	
		47054	47055
1	DOOR KNOB	41013	41013
2	8-32 X 1/2 SCREWS PH PAN W/SEMS	47124	47124
3	ACORN NUT #8-32	47702	47702
4	TEE BOLT	75267	75267
5	MALE HINGE SHORT LEFT	41349	
6	FEMALE HINGE LONG LEFT	41352	
7	FEMALE HINGE LONG RIGHT		41351
8	MALE HINGE SHORT RIGHT		41350

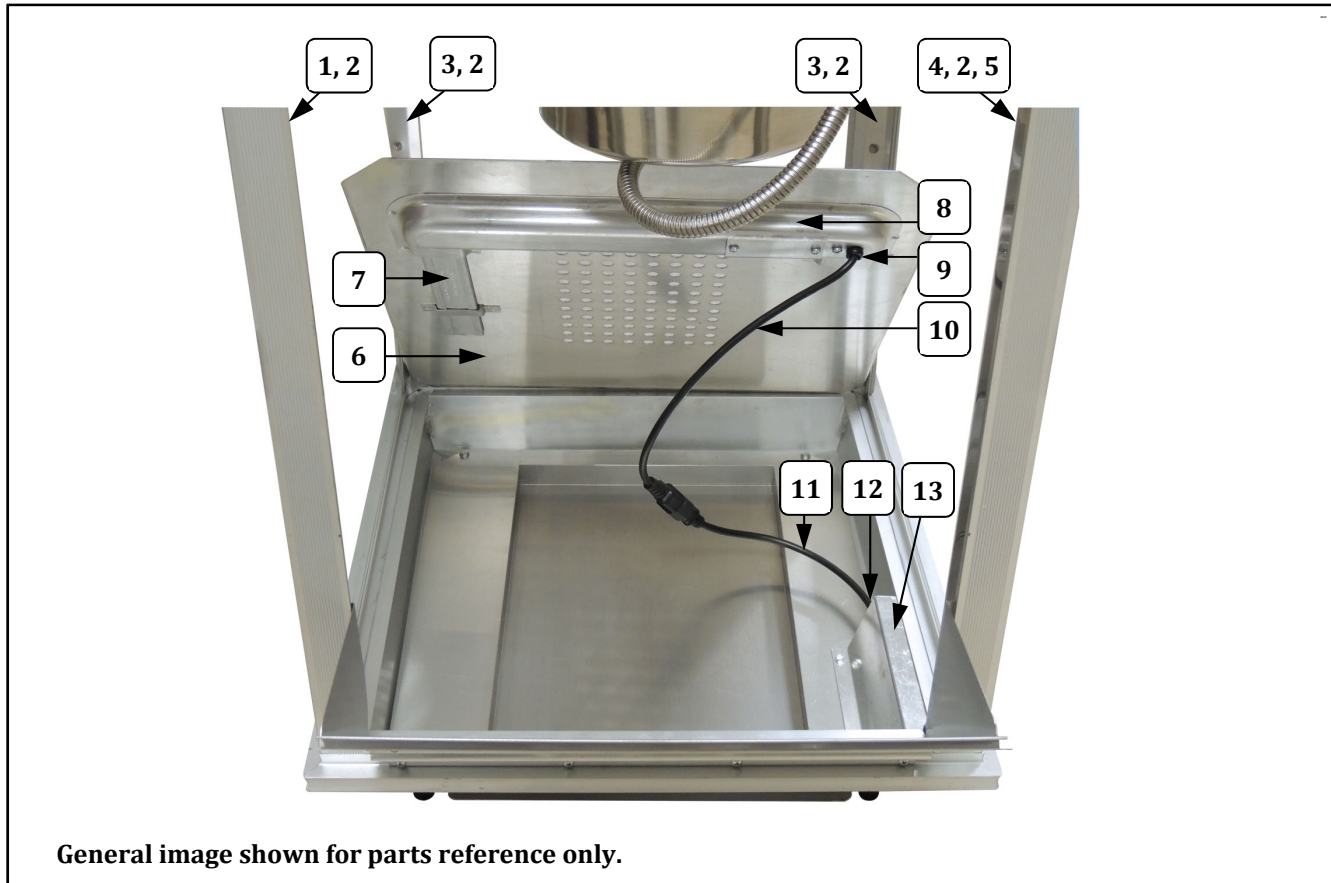
Cabinet Interior View – Controls – Parts Breakdown



Item	Part Description	Part Number				
		2213	2212	2214	2214ST	2214JX
1	SWITCH BOX	17473	17473	17473	17473	17473
2	SWITCH BOX LABEL	48508	48508	48508	48508	48508
3	SWITCH, LIGHTED ROCKER GR	42798	42798	42798	42798	42798
4	LED REPLACEMENT NO PLATE (includes LED Light and wire assembly)	100544	100544	100544	100544	55625
5	POWER SUPPLY 24VDC 20W	55394	55394	55394	55394	55394
6	20W POWER SUPPLY BRACKET	55414	55414	55414	55414	55414
7	HANGER ARM FRONT	47262	47262	47262	47262	47262
8	HANGER ARM REAR,ASSY (w/dowel pin)	47263	47263	47263	47263	47263
9*	SPUR GEAR Kit (Includes 2 gears with set screws. Always replace Agitator Spur Gear and Kettle Drive Motor Gear as a set.)	47059K	47059K	47059K	47059K	47059K
10	SET SCREW #10-32 X 3/16	41742	41742	41742	41742	41742
11	GEAR BLOCK ASSY	67194	67194	67194	67194	67194
12	15 AMP TWIST LOCK KETTLE RECPT	49330	49330	49330	49330	49330

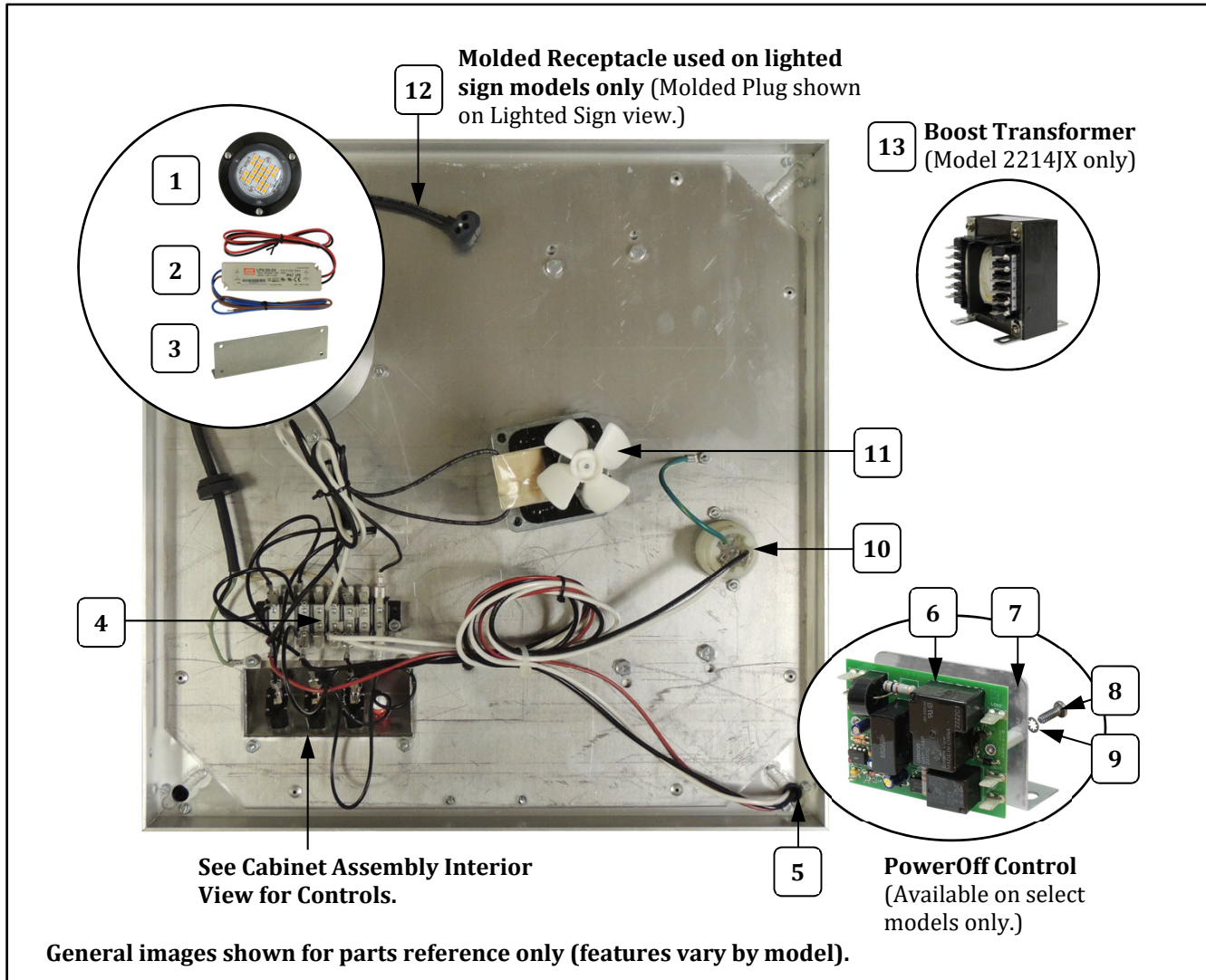


Cabinet Interior – Corn Pan View



Item	Part Description	Part Number
		All Models
1	GLASS STRIP (glass retainer strip)	77526
2	8-32 X 3/4 UNSL NON-IND (fastens retainer strips)	39008
3	GLASS STRIP (glass retainer strip)	77525
4	GLASS STRIP (glass retainer strip behind corner post wire cover)	77529
5	GLASS STRIP COVER (corner post wire cover)	77838
	BOTTOM CORN PAN ASSY 120V (Complete Assembly, includes Bottom Corn Pan, Conduit Cover, Female and Male Cordsets)	77522
6	BOTTOM CORN PAN 120V (includes heat element)	77619
7	HEAT ELEMENT 115V, 75W	44026
8	COVER, CORN PAN CONDUIT	47653
9	STRAIN RELIEF SR-6W-1	82220
10	MALE CORDSET	61020
11	FEMALE CORDSET	61021
12	STRAIN RELIEF SR-6P-4	44073
13	CORNER COVER	77591

Dome Interior View



Item	Part Description	Part Number				
		2213	2212	2214	2214ST	2214JX
1	LED REPLACEMENT NO PLATE	100544	100544	100544	100544	100544
2	POWER SUPPLY 24VDC 20W	55394	55394	55394	55394	55394
3	20W POWER SUPPLY BRACKET	55414	55414	55414	55414	55414
4	TERMINAL BLOCK, 8 TERMINAL	47208	47208	47208	47208	47208
5	SNAP BUSCHING, .005 IN	47236	47236	47236	47236	47236
6	KETTLE POWEROFF CNTRL PCB		55402	55402		55402J
7	BRACKET, POWEROFF CNTRL		55427	55427		55427
8	6-32 X 3/8 PHIL PAN M/S		39000	39000		39000
9	#6 INTERNAL TOOTH L/W 410SS		39001	39001		39001
10	KETTLE RECPT	49330	49330	49330	49330	49330
11	KETTLE DRIVE MOTOR	47038	47038	47038	47038	47038
12	MOLDED RECEPTACLE				47727	
13	TRANSFORMER, BOOST 175VA					55457

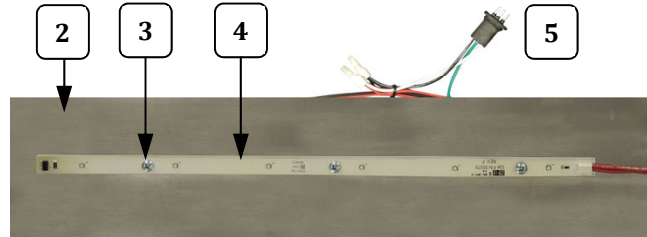
Lighted Sign Assembly (if equipped)

For Power Supply, see
Dome Interior View.

Molded Plug seen here
(Molded Receptacle shown
on Dome Interior View.)



Front Sign View

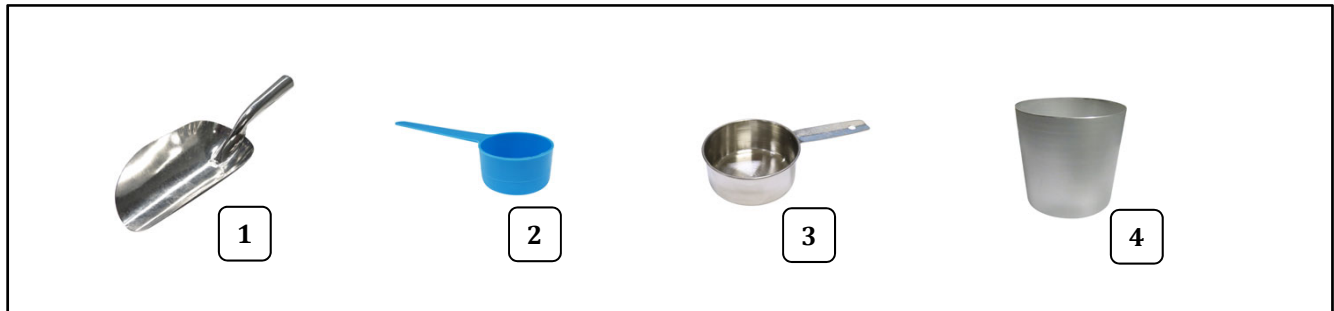


Interior View - LED Strip

General lighting images shown as reference for units with lighted sign option.

Item	Part Description	Part Number
		2214ST
1	POPCORN SIGN	111876
	DOME REFLECTOR ASSY (assembly includes parts listed below)	41112N
2	MOUNT, FLOURESCENT OR LED	49428
3	8-32 PAN HD (Mounts the LED Strip)	74141
4	LED STRIP COOL WHITE	55379
5	MOLDED PLUG	47726

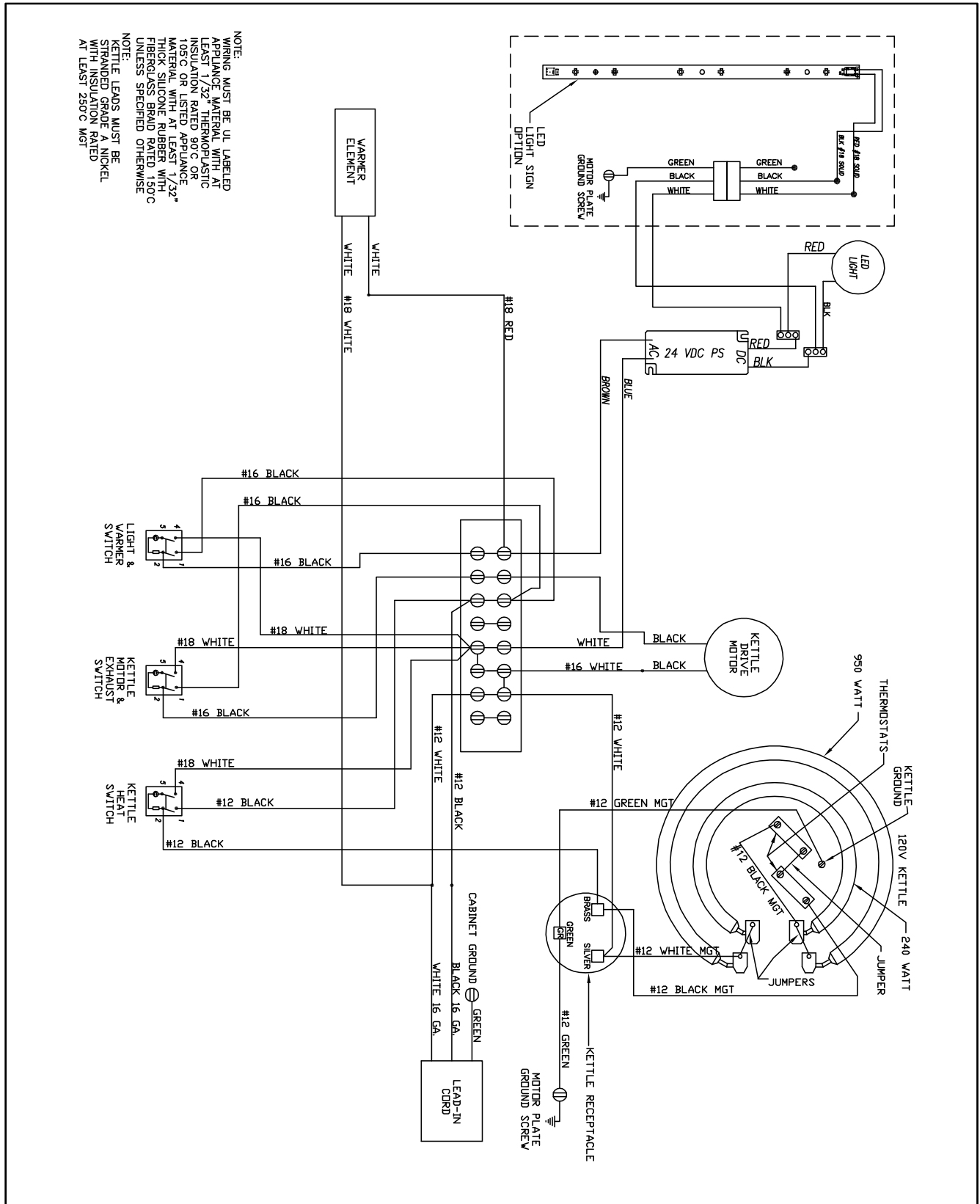
Accessories



Item	Part Description	Part Number
1	STAMPED ALUMINUM SCOOP	2071
2	MEASURE 14.7CC	47679
3	OIL MEASURE (1/2 CUP)	47149
4	12OZ VOL CORN MEA. BRIGHT	47148

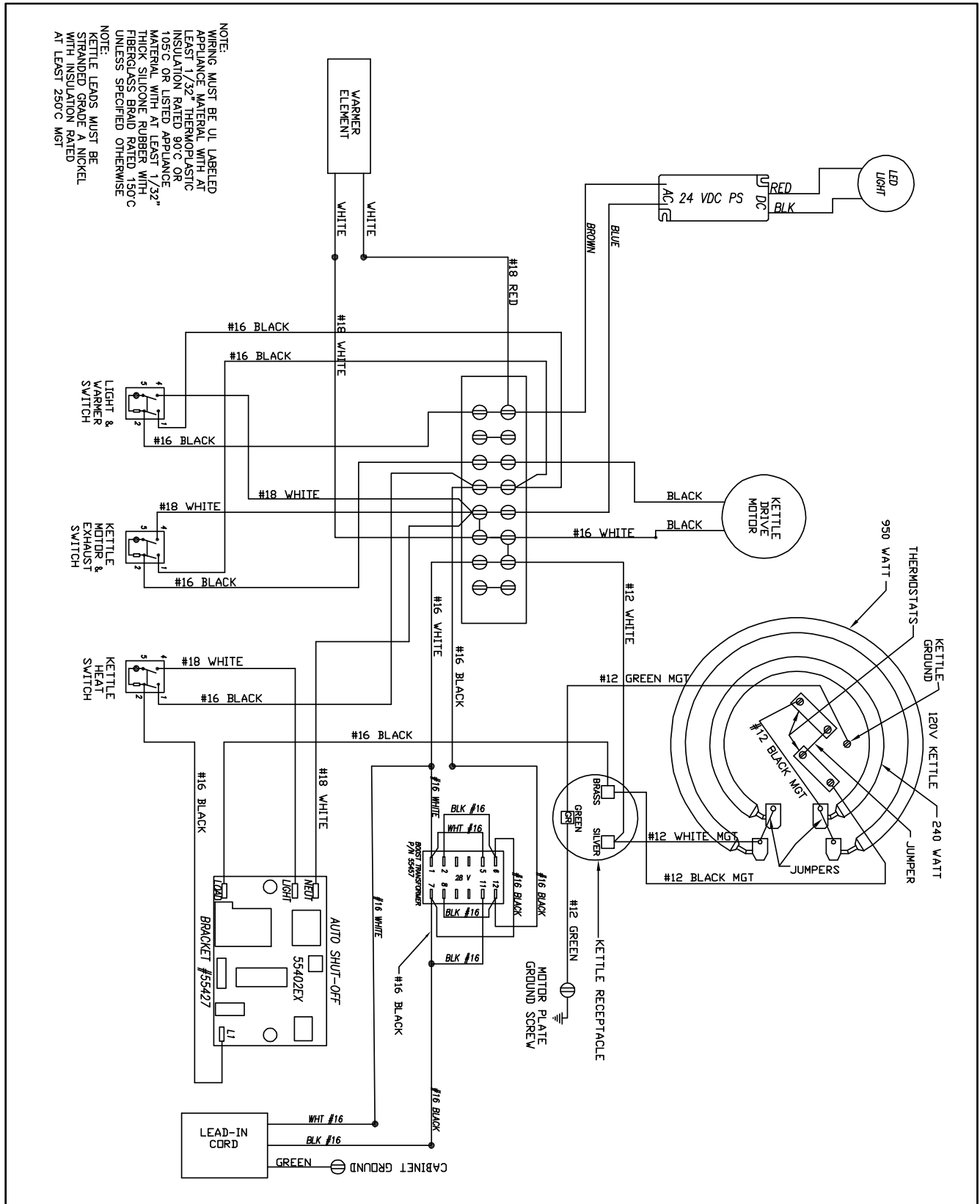


Models 2213, 2214ST





Models 2214JX





WARRANTY

Gold Medal Products Co. warrants to the original purchaser each item of its manufacture to be free of defects in workmanship and material under normal use and service. Gold Medal Products Co.'s obligation under this warranty is limited solely to repairing or replacing parts, f.o.b. Cincinnati, Ohio, which in its judgment are defective in workmanship or material and which are returned, freight prepaid, to its Cincinnati, Ohio factory or other designated point. Except for "Perishable Parts" on specific machines, the above warranty applies for a period of two (2) years from the date of original sale to the original purchaser of equipment when recommended operating instructions and maintenance procedures have been followed. These are packed with the machine. Parts warranty is two (2) years, labor is six (6) months.

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, AND OF ALL OTHER OBLIGATIONS OR LIABILITIES ON OUR PART, INCLUDING THE IMPLIED WARRANTY OF MERCHANTABILITY. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF. In no event shall Gold Medal Products Co. be liable for special, incidental or consequential damages. No claim under this warranty will be honored if the equipment covered has been misused, neglected, damaged in transit, or has been tampered with or changed in any way. No claim under this warranty shall be honored in the event that components in the unit at the time of the claim were not supplied or approved by Gold Medal Products Co. This warranty is effective only when electrical items have been properly attached to city utility lines only at proper voltages. This warranty is not transferable without the written consent of Gold Medal Products Co.

The term "Original Purchaser" as used in this warranty shall be deemed to mean that person, firm, association, or corporation who was billed by the GOLD MEDAL PRODUCTS CO., or their authorized distributor for the equipment.

THIS WARRANTY HAS NO EFFECT AND IS VOID UNLESS THE ORIGINAL PURCHASER FIRST CALLS GOLD MEDAL PRODUCTS CO. AT 1-800-543-0862 TO DISCUSS WITH OUR SERVICE REPRESENTATIVE THE EQUIPMENT PROBLEM, AND, IF NECESSARY, FOR INSTRUCTIONS CONCERNING THE REPAIR OR REPLACEMENT OF PARTS.

NOTE: This equipment is manufactured and sold for commercial use only.



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